

ERRATA.

In the case of certain illustrations the part numbers are incorrect. Also certain parts shewn are no longer used

On Plate 10 SL57/4 should read SL57/6
 „ „ 13 SL56/11 „ „ SL56/20
 „ „ 16 F151 „ „ FK151
 „ „ „ F151/2 „ „ FK151/2
 „ „ 17 KA105 „ „ KA105/3
 „ „ 19 A65/3 Obsolete.
 „ „ 20 K61/6 is Obsolete, see page 27.
 „ „ 24 KA4/3 „ „ A4/2A
 „ „ 25 KA12/2 is no longer supplied.
 and is replaced by KA12/4
 which is interchangeable.

VELOCE LTD.

November, 1931.

1925 / 1931

EURs
€60-

Overhead Camshaft Model Spares.

1925 to 1931.

Alphabetical and Numerical List of Parts.

All prices are subject to alteration without notice.

VELOCE LIMITED.

F 191.

November, 1931.

Part	Price	Part	Price	Part	Price
A					
A2	3/3	A64	4d.	B8/3X	12/-
A2/2	1/6	A65/2	1/-	B9/3	10/-
3A	5d.	A94	3/-	B10/3	20/-
4A	2d.	A95	6d.	B11/2	11/-
A3/2	1/6	A101	1/6	B11/3	11/-
A4	2/6	A102	10d.	B11/4	6/-
A4/2A	2/6	A130	2d.	B13	6d.
6A	7d.	A131	4d.	B14	3/3
A22/10	1/6	A133	4d.	B14/2	3/3
A22/11	1/6	A135	1/-	B14/3	3/3
A22/12	1/6	A151	4d.	B15	1/6
A23	1/-	A152	2d.	B18/25	1/9
A25	4/3	A157	1/6	B19	6d.
A32	3d. doz.	A157A	3d.	B19/3	1/-
A34	1/- set of 20 each			B20	3d.
A37	1d.	B		B21	1d.
A48	2d.	B2	15/-	B21/2	2d.
A49	2d.	B3	1/3	B22	12/6
A55/2	1/6	B4/2	2/9	B22/3	9/6
A56	1/6	B4/3	2/9	B23	8/6
A57	8d.	B6	15/-	B23/3	11/-
A58	8d.	B7	3/-	B26	1/-
A61	1/9	B7	3/-	B27/3A	6d.
A63	4/-	B8/3	12/-	B2725/3B	1/-
				B28/3	1/-

Wenn Bestandteile oder Maschinen an die Fabrik aus dem Ausland zurückgeschickt werden, so ist es unerlässlich, folgende Verfahrensart zu gebrauchen, um die Entlassung der Waren vom britischen Zollamt zu erleichtern.

Man gebe uns schriftlich bekannt, dass die Waren angesandt worden seien, und man füge alle Einzelheiten über die Bestandteile hinzu, indem man den genauen Inhalt der Kiste bzw. des Paketes gebe. Die Motornummer der Maschine, der die Teile entnommen worden sind, muss auch bekanntgegeben werden.

Der Name des Expeditors, durch den man die Waren zurücksendet, ist auch anzugeben, sowie irgend welche Zeichen oder Nummer, mittelst der die Kiste identifiziert werden kann.

Es lohnt sich der Mühe, eine Deklaration zu machen, dass während sie im Ausland gewesen sind, die Waren keinem Herstellungs-, Hinzusetzungs-, Änderungs- oder Erneuerungsverfahren unterworfen worden seien, und dass sie an uns zu Untersuchungs- oder Reparationszwecken zurückgesandt werden.

Endlich schlagen wir vor, dass in allen möglichen Fällen die Waren an uns durch den Verteilungsagenten für das in Frage kommende Land zurückgesandt werden.

Senden Sie die Folgenden an Veloce Ltd., per Post :-

1. Name und Adresse des Besitzers der Waren.
2. Absendungsdatum.
3. Inhalt der Kiste oder des Paketes.
4. Motornummer der Maschine.
5. Name des Speditors.
6. Deklaration.

Cuando se devuelvan piezas o máquinas del extranjero a la fábrica, es indispensable que se haga uso del procedimiento siguiente para facilitar la liberación de las mercaderías por la aduana británica.

Se debe notificarnos por escrito que las mercaderías han sido expedidas, dándonos todos detalles con respecto a las piezas, y mostrándose el contenido exacto de la caja o del paquete. El número del motor de la máquina de la cual se ha tomado las piezas debe indicarse también.

El nombre del expedidor por cuyo intermedio se devuelven las mercaderías debe anunciarse, así como toda marca o todo número mediante los cuales se pueda identificar la caja.

Vale la pena de hacer una declaración certificando que no hayan subido las mercaderías a ningún procedimiento de fabricación, adición, modificación o renovación durante su quedada al extranjero, y que se nos devuelven para examinación o reparación.

En fin sugerimos que en todos los casos posibles se nos devuelvan las mercaderías por el intermedio de los agentes distribuidores del país interesado.

Envíense por el correo a la Veloce Ltd. los siguientes :-

1. Nombre y dirección del propietario de las mercaderías.
2. Fecha de la expedición.
3. Contenido de la caja o del paquete.
4. Número del motor de la máquina.
5. Nombre de los expedidores.
6. Declaración.

CODE.

For the convenience of customers, to ensure accuracy and to save cost of telegraphing, we draw your attention to the following Code Words and their meanings :-

VEL	..	Despatch immediately per passenger train to address below.
VELO	..	Despatch immediately per passenger train to station to be called for.
VELOD	..	Despatch C.O.D.
VELOR	..	Despatch immediately per parcels post.
VELOX-1715		Expedite delivery of our Order No. 1715.
VELOG	..	Send immediately by goods train to address below.
VELORIS		Send immediately by goods train to station to be called for.
VELORUM		Send immediately by registered post.

We strongly advise the use of above Code Words when telegraphing.

When remittance is sent by Telegraphic Money Order, unless NAME and ADDRESS are given in the space provided for a Private Message, the Post Office will not give this information in the Telegrams.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
CYLINDER AND CYLINDER HEAD SECTION.			
K1/2	Cylinder head (Standard)	1	55/-
	Cylinder head as K1/2 but with polished ports for KSS.	1	75/-
K3	Valve guide, inlet or exhaust	1	3/-
K3/3	Valve guide, inlet with oil hole	1	3/3
K7	Valve spring, inner (Standard)	1	9d.
K7/2	Valve spring, inner (KSS or KTT.)	1	9d.
K6	Valve spring, outer, (standard)	1	1/3
K6/2	Valve spring, outer (KSS or KTT.)	1	1/3
K4	Valve spring top washer	1	1/3
K38	Valve spring bottom washer	1	9d.
K2	Valve, inlet or exhaust	1	8/6
K5	Valve split collar	1	1/2
K8	Cylinder head bolt	1	1/-
K22	Cylinder barrel	1	35/-
K70	Cylinder base washer	1	1d.
SL70/1	Induction Pipe, (standard)	1	4/-
SL70/2	Induction Pipe for use with Mag. Lita or B.T.H. Mag. generator	1	4/6
K13/2	Induction pipe for use with Lucas. Mag. Dyno.	1	2/6
K161	Induction pipe nut for K13/2	1	2/-
K164	Copper and asbestos washer for K13/2	1	3d.

CRANKCASE AND FLYWHEEL SECTION.

*K43	Crankcase driving side	1	30/-
*K44	Crankcase timing side	1	35/-
*K43/2	Crankcase driving side	1	30/-
*K44/2	Crankcase timing side	1	35/-
K45 &	Timing gear cover and bush (for use with K44 and K44/3)	1	6/-
K45/2 &	Timing gear cover and bush (for use with K44/2)	1	6/-
K55	Timing gear cover screw	4	1d.
SL30/1	Crankcase bolt 4 1/4" long	1	6d.
SL30/2	Crankcase bolt 3 1/2" long	1	6d.
SL30/3	Crankcase bolt 3 1/8" long	1	6d.
SL56/4	Crankcase bolt nut	1	1d.
SL6/32	Crankcase bolt washer	1	1d.
K57	Support stud for mag chain cover (top)	1	6d.
K64	Support stud for mag chain cover (bottom)	1	4d.
K73	Bush for timing gear cover	1	1/9
K68	Timing gear cover paper washer	1	1d.
K68/2	Timing gear cover paper washer	1	1d.
SL32/2	Cylinder stud	1	2d.
SL56/7	Cylinder holding down nut	1	2d.
B38	Crankcase drain plug, (1/8" gas thread)	1	3d.
T32	Drain plug for timing gear case	1	6d.
K163	Drain plug for timing gear case	1	9d.
K122	Disc valve body	1	2/-
K136	Disc valve union	1	10d.
K135	Steel disc for disc valve	1	1d.
A37	Fibre washer for disc valve	1	1d.
K184	Elbow piece for disc valve (for use with Miller SUS Lighting Sets.)	1	1/6

It is essential that engine number be quoted when ordering parts marked *.

Part No.	Name of part.	For Illustration See Plate No.	Price each.
Crankcase and Flywheel Section—Continued.			
SL30/4	Bevel gear bush housing stud	1	2d.
SL56/4	Nut for bevel gear bush housing stud	1	1d.
SL6/32	Washer for bevel gear bush housing nut	1	1d.
K120	Paper packing washer for bevel gear bush housing	2	1d.
K69/2	Oil regulator screw	2	9d.
SL56/18	Lock nut for oil regulator screw	2	1d.
K67	Oil regulator spring	2	2d.
K100	1/4" steel ball for oil regulator	2	1d.
K119	Oil return pipe union on crankcase	2	1/-
K119	Oil feed pipe union on crankcase	2	1/-
K119/2	Oil feed pipe union on crankcase	2	1/6
K87	Ball bearing for crankshaft timing side	2	11/6
K87/2	Roller bearing for crankshaft driving side	2	17/6
K150	Shim for ball race, .010" thick	2	2d.
K107	Shim for crankshaft, .003" thick	2	2d.
K107/2	Shim for crankshaft, .005" thick	2	2d.
K107/3	Shim for crankshaft, .008" thick	2	2d.
*K25 &	Flywheel and crankshaft, Driving side For use with K61/2.	2	25/-
K26	Flywheel and crankshaft, Timing side For use with K61/2.	2	25/-
*K23 &	Flywheel and crankshaft, Driving side For use with K61/2.	2	25/-
K24	Flywheel and crankshaft, Timing side For use with K61/2.	2	25/-
*K25/2 &	Flywheel and crankshaft, Driving side For use with K61/4.	2	25/-
K26	Flywheel and crankshaft, Timing side For use with K61/4.	2	25/-
K23/2 &	Flywheel and crankshaft, Driving side For use with K61/4.	2	25/-
K24	Flywheel and crankshaft, Timing side For use with K61/4.	2	25/-
*K25/3 &	Flywheel and crankshaft, Driving side For Use with K61/5.	2	25/-
K26	Flywheel and crankshaft, Timing side For use with K61/5.	2	25/-
*K23/3 &	Flywheel and crankshaft, Driving side For use with K61/5.	2	25/-
K24	Flywheel and crankshaft, Timing side For use with K61/5.	2	25/-
*K61/2	Crankpin and big end bearing (12 roller type mark A112.)	2	22/6
*K61/4	Crankpin and big end bearing (12 roller type mark A630.)	2	22/6
*K61/5	Crankpin and big end bearing (13 roller type mark A893.)	2	22/6
K62/2	Crankpin nut	2	1/3
SL80/3	Cheese head screw for locking crankpin nut	2	1d.
SL100/5	Big end roller, standard (12 roller type big end bearing.)	2	3d.
SL100/6	Big end roller .0005" oversize (12 roller type big end bearing.)	2	4d.
SL100/7	Big end roller .001" oversize (12 roller type big end bearing.)	2	4d.
SL100/8	Big end roller standard (13 roller type big end bearing.)	2	4d.
SL100/9	Big end roller .0005" oversize, (13 roller type big end bearing.)	2	6d.
SL100/10	Big end roller .001" oversize (13 roller type big end bearing.)	2	6d.
K28 &	Con rod with small end bush (12 roller type B.E. bearing.)	2	30/-
K29	Con rod with small end bush (13 roller type big end bearing.)	2	30/-
K28/2 &	Con rod with small end bush (13 roller type big end bearing.)	2	30/-
K29	Small end bush	2	2/6

It is essential that engine number be quoted when ordering parts marked *.

Part No.	Name of part.	For Illustration See Plate No.	Price. each.
PISTON SECTION.			
K27	Piston for use with petrol (standard) ..	2	15/6
K27/6	Piston for use with 50% petrol benzole mixture (KSS.) ..	2	20/-
K27/R	Piston for use with alcohol fuel ..	2	20/-
K27/0	Piston for use with petrol $\frac{1}{2}$ mm. oversize ..	2	15/6
K27/6/0	Piston for use with 50% Petrol benzole mixture $\frac{1}{2}$ mm. oversize ..	2	20/-
K31	Gudgeon Pin with end caps ..	2	4/-
K31/2	Gudgeon Pin (for use with circlips only) ..	2	3/6
K149	Circlips for use with K31/2 ..	2	1d.
K30	Aluminium end cap for gudgeon pin K31 ..	2	4d.
SL3/9	Piston ring, left or right hand gap ..	2	1/3
SL3/10	Piston scraper ring ..	2	1/3
SL3/15	Piston scraper ring, lapped for racing ..	2	2/-
K63/2	Piston slotted scraper ring ..	2	2/-
SL3/11	Piston ring, left or right hand gap, $\frac{1}{2}$ mm. oversize ..	2	1/3
K63/3	Piston slotted scraper ring, $\frac{1}{2}$ mm oversize ..	2	2/-
SHOCK ABSORBER SECTION.			
K88	Shock absorber body (6 splines), (obsolete, use K88/2) ..	2	7/7
K88/2	Shock absorber body (12 splines) ..	2	8/-
K91	Shock absorber clutch (6 splines) ..	2	8/-
K91/2	Shock absorber clutch (12 splines) ..	2	8/-
K89	Shock absorber sprocket (20 tooth only supplied) ..	2	3/-
K93	Shock absorber left hand screwed collar ..	2	2/-
K90	Shock absorber spring ..	2	2d.
K144	Shock absorber collar nut locking plate ..	2	1d.
B34	Counter sunk screw for locking plate ..	2	3d.
K145	Shock absorber fibre washer ..	2	2/-
T43	Shock absorber collar nut ..	2	2/-
TIMING GEAR SECTION.			
K33	Bottom bevel pinion on Vertical shaft ..	3	15/-
K32	Bottom bevel gear on crankshaft ..	3	15/-
K111	Shim for K32, .003" thick ..	2	2d.
K111/2	Shim for K32, .005" thick ..	2	2d.
K111/3	Shim for K32, .010" thick ..	2	2d.
K18	Top bevel gear on camshaft ..	3	16/6
K19	Top bevel pinion on vertical shaft ..	3	15/-
K34	Magneto driving gear on crankshaft ..	3	4/6
K72	Magneto driving gear with spindle ..	3	7/6
K46	Bevel gear housing (no longer supplied, use K46/2 and 3.) ..	3	7/6
K46/2	Bevel gear bush housing ..	3	7/-
K46/3	Bronze bush for use with K46/2 ..	3	1/6
K37	Locating collar for bevel gear ..	3	3d.
K36	Crankshaft key ..	3	3d.
K36/2	Crankshaft key (Woodruff type) ..	3	1/6
K114	Ball valve left hand nut on crankshaft ..	3	4d.
K115	Spring for ball valve ..	3	1d.
K100	$\frac{1}{4}$ " steel ball ..	3	1d.
K127	Ball valve nut washer ..	3	5/-
K47	Magneto chain cover-front ..	3	5/-
K48	Magneto chain cover-rear ..	3	1d.
K126	Magneto chain cover screw ..	3	1d.
SL57/22	Spring washer for magneto driving sprocket ..	3	1d.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
Timing Gear Section—Continued.			
SL56/7	Nut for magneto driving sprocket ..	3	2d.
*K71	Magneto driving sprocket for armature shaft ..	3	4/-
*K75	Magneto driving sprocket for K72 ..	3	4/-
*K113	Magneto chain ..	3	5/6
SL32/5	Magneto holding down stud ..	3	2d.
SL56/19	Nut for magneto holding down stud ..	3	2d.
SL57/3	Washer for magneto holding down stud ..	3	1d.
VERTICAL SHAFT SECTION.			
K49	Vertical Shaft ..	3	6/-
K50/2	Vertical shaft cover ..	3	6/-
K35	Vertical shaft coupling ..	3	1/9
K35/2	Vertical shaft coupling .005 oversize ..	3	2/-
K151	Bush for vertical shaft cover ..	3	2/-
K84	Vertical shaft cover jump ring ..	3	1d.
K52	Vertical Shaft Gland Nut ..	3	1/6
K53	Asbestos String for packing Gland Nut ..	3	1d.
per length.			
CAMBOX SECTION.			
K92	Cambox Housing ..	3	35/-
K92/2	Cambox Housing ..	3	35/-
K14/3	Bevel Gear Housing ..	3	6/-
K102	Cambox End Cover for use with K92 ..	4	2/6
K102/3	Cambox End Cover for use with K92/2 ..	4	2/6
K20	Cambox top cover for use with rockers K9 ..	4	4/-
K20/2	Cambox Top Cover for use with rockers K9/2 ..	4	4/-
K108	Cambox Top Cover packing ..	4	1d.
K109	Cambox End cover packing for K102 ..	4	1d.
K109/2	Cambox end cover packing for K102/3 ..	4	1d.
K99	Inspection plug for bevel Gear Housing ..	3	1/4
K123	Copper and Asbestos washer for K99 ..	3	2d.
SL30/4	Bevel gear housing stud ..	1	2d.
SL56/4	Nut for bevel gear housing stud ..	1	1d.
SL6/32	Washer for bevel gear housing stud ..	1	1d.
K15/2 &			
K105	Camshaft with sleeve and nut ..	4	13/-
SL30/5	Stud for bevel gear on camshaft ..	4	4d.
SL6/32	Washer for bevel gear stud ..	4	1d.
SL56/4	Nut for bevel gear stud on camshaft ..	4	1d.
K17	Cam No. 23C. (Standard) ..	4	10/-
K17/2	Cam No. 24C. (Racing) ..	4	12/6
K134	Woodruff key for camshaft ..	4	2d.
K12	Bronze bearing for camshaft ..	4	5/-
B22/3	Ball bearing for camshaft ($\frac{3}{8}$ " inside diameter) ..	4	9/6
K104	Ball bearing locking ring ..	4	1/-
SL56/15	Nut for securing ball bearing on camshaft $\frac{3}{8}$ " 20T. ..	4	4d.
SL56/21	Nut for securing ball bearing on camshaft $\frac{1}{2}$ " 20T. ..	4	3d.
K106	Packing shim for camshaft .010" thick ..	4	2d.
K128	Packing shim for camshaft ballrace .002" thick ..	4	2d.
K128/2	Shim, .005" thick ..	4	2d.
K128/3	Shim, .008" thick ..	4	2d.
*Machines fitted with M.L. Mag Lita have special chains and sprockets. These should be ordered from makers: (Messrs. M. L. Coventry) direct.			

Part No.	Name of part.	For Illustration See Plate No.	Price each.
Cambox Section.—Continued.			
K9	Rocker	4	10/-
K9/2	Rocker	4	12/6
K65	Rocker Bush	4	1/6
K39	Rocker tappet for use with K9	4	9d.
K39/2	Rocker tappet for use with K9/2	4	1/-
K40	Tappet adjusting sleeve for use with K39	4	1/-
K40/2	Tappet adjusting sleeve for use with K39/2	4	1/3
SL56/2	Tappet lock nut	4	1d.
K41	Rocker Skid	4	1/-
K10	Rocker Pin	4	1/9
K77	Fixing screw for rocker pin K10	4	4d.
K10/2	Rocker pin	4	1/-
K21	Bush for rocker pin K10	4	2/-
K158/2	End cap for rocker pin K10/2	4	1/6
K160	Copper and asbestos washer for K158/2	4	2d.
K11	Valve lifter lever	4	3/6
K11/2	Valve lifter lever	4	4/-
K154	Trunion for valve lifter lever K11/2	4	6d.
K76	Retaining screw for valve lifter lever	4	2d.
KA34	Valve lifter spring for use with K11	4	3d.
K155	Valve lifter lever spring for use with K11/2	4	6d.
C14	Bowden stop	4	4d.
SL56/3	Lock nut for Bowden stop	4	1d.
K159	Felt washer for K10/2 (Thick)	4	2d.
K159/2	Felt washer for K10/2 (Thin)	4	2d.
K148	Felt pad for rocker (use with K9)	4	1d.
K148/2	Felt pad for rocker (use with K9/2)	4	1d.
T118	Felt strip for cambox top cover K20	4	1d.
K172	Felt strip for cambox cover K20/2	4	1d.
K137	Spring clip for rocker felt	4	1d.
SL80/3	Cheese head screw for spring clip	4	1d.
K121	1/4" Oil pipe union	4	6d.
K117	Valve rocker box bolt (short) for use with K92	4	6d.
SL9/5	Bolt for fixing housing to cylinder head (long)	4	3d.
SL9/6	Bolt for fixing housing to cylinder head (short)	4	1d.
SL6/41	Washer for K117, SL9/5 and SL9/6	4	1d.
K55	Screws for fixing end cover and bevel gear housing to cambox (short)	4	1d.
K95	Screws for fixing bevel gear housing to cambox (long)	4	1d.
K116	Screws for cambox top cover K20	4	2d.
K116/2	Screws for cambox top cover K20/2	4	2d.

OIL PUMP SECTION.

K78	Pump Body	4	11/9
K79	Pump body cover plate/ separately	4	2d.
K97	Fixing screws for pump body and cover	4	9d.
K96	Pump driving piece	4	4/-
K80	Pump driving spindle and gear	4	1/-
K98	Pump fixed spindle	4	2/-
K83	Pump driving gear (wide)	4	1/10
K81	Pump loose gear (wide)	4	1/10
K82	Pump loose gear (narrow)	4	2d.
K110	Shim for back of pump body	4	22/6
	Oil pump complete	4	22/6

Part No.	Name of Part	For Illustration See Plate No.	Price each.
EXHAUST LIFTER OPERATING PARTS.			
KA125	Exhaust lifter inner wire	5	9d.
KA126	Exhaust lifter outer casing	5	1/9
K143	Cable nipple for use with K11	5	2d.
K143/2	Cable nipple for use with K11/2	5	2d.
KA127	Cable nipple, handlebar end for use with KA33	5	2d.
KA127/2	Cable nipple, handlebar end for use with KA33/2	5	2d.
KA33	Inverted lever complete	5	5/6
KA33A	Inverted lever only	5	2/6
KA33B	Socket for handlebar	5	2/6
KA33C	Fulcrum pin	5	4d.
KA33D	Nut for fulcrum pin	5	2d.
KA33/2A	Inverted lever complete	5	5/6
KA33/2A	Inverted lever only	5	2/6
KA33/2B	Socket for handlebar	5	2/6

GEAR BOX SECTION.

(Gearbox No. with Serial Letter must be quoted).

	Gear box complete with clutch 1926 type Three Speed	230/-
	Gearbox complete with clutch 1927/8/9/30/31 type Three Speed	240/-
BK1/3	Gearbox housing 1925/26	5 27/6
BK1/4	Gearbox housing 1927/8/9/30/31	5 30/-
B2	Gearbox end cover for use with BK1/3	5 15/-
BK2/26	Gearbox end cover for use with BK 1/4	5 13/-
B3	Cap for end gearshaft in end cover	5 1/3
B4/2	Kickstart shaft bearing in end cover (for use with B19/3)	5 2/9
B4/3	Kickstart shaft bearing in end cover (for use with B19)	5 2/9
BK5/3	Gearshaft	5 14/-
B6 & B7	Sleeve gear with bush 16T (Brown and Sharp teeth)	5 15/-
B10/3	Layshaft 28T, 22T, 16T (Brown and Sharp teeth)	5 20/-
B9/3	Lowgear 28T (Brown and Sharp teeth)	5 10/-
B8/3	Middlegear 22T	5 12/-
BS6 & B7	Sleeve gear with bush 18T (Brown and Sharp teeth)	5 15/-
BS10/3	Layshaft 26T, 22T, 16T, (Brown and Sharp teeth)	5 20/-
B9/3	Low gear 28T, (Brown and Sharp teeth)	5 10/-
B8/3	Middle gear 22T	5 12/-
BK8/26 & B7	Sleeve gear with bush 18T (Stub teeth)	5 15/-
BK11	Layshaft 26T, 22T, 16T (Stub teeth)	5 20/-
BK9	Lowgear 28T (Stub teeth)	5 10/-
B8/3	Middle gear 22T	5 12/-
BK8/26 & B7	Sleeve gear 18T (Stub Teeth)	5 15/-
BK10/4	Layshaft 26T, 22T, 19T (Stub teeth)	5 20/-
BK9/3	Low gear 25T (Stub teeth)	5 10/-
B8/3	Middle gear 22T	5 12/-

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
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Gear Box Section.—Continued.

IMPORTANT NOTE. All the above gears are made of case hardened steel. In January 1928 we changed over to oil hardened steel and these two types must not be run together. Oil hardened gears are stamped with an X and all gearboxes containing oil hardened gears have the prefix X in the gearbox number, in which case order gears from the following:—

BK8/26X	Sleeve gear with bush 18T	5	15/-
BK11X	Layshaft 26T, 22T, 16T,	5	20/-
BK9X	Low gear 28T	5	10/-
B8/3X	Middle gear 22T	5	12/-
BK8/26X	Sleeve gear with bush 18T	5	15/-
BK10/4X	Layshaft 26T, 22T, 19T	5	20/-
BK9/3X	Low gear 25T	5	10/-
B8/3X	Middle gear 22T	5	12/-
B11/3	Kick-starter shaft (2 roller type)	5	11/-
B11/4	Racing kick starter shaft	5	6/-

NOTE. A single roller type kick start shaft is not now supplied. It has been replaced with a two roller type shaft and cam. The price of the conversion set comprising two roller kick start shaft, two roller cam, two rollers, two springs and two pegs is:—

B7	Sleeve gear bush	5	3/-
BK12/2	Kickstarter crank and footpiece	5	3/6
NOTE.	BK12/2 replaces old type cranks with detachable footpiece.		
B13	Kickstart roller .375", .380", .385", .390", .395", .400" (please state size required)	5	6d.
B14	Kick starter cam (single roller type)	5	3/3
B14/3	Kickstarter cam (two roller type)	5	3/3
B15	Kickstarter shaft bearing (for gearbox housing)	5	1/6
BK17	Kick starter stop pin 1 1/4" long for use with BK1/3	5	3d.
BK17/26	Kick starter stop pin 1 5/16" long for use with BK1/4	5	3d.
B18/25	Kick start footpiece (for early type K.S. cranks)	5	1/9
B19	Kick start return spring	6	6d.
B19/3	Kick start return spring (clock type)	6	1/-
B30	Kick starter return spring cover (use with B19)	6	4d.
B30/2	Kick starter return spring cover (use with B19/3)	6	6d.
B30/3	Kick starter return spring cover (use with B19/3 and K.S. crank BK12/2)	6	6d.
B20	Cotter, nut and washer for kick starter crank	5	3d.
B21	Roller retaining washer (single and 2 roller type)	5	2d.
B22	Ball bearing for sleeve gear	6	12/6
B22/3	Ball bearing for kickstart shaft in layshaft	6	9/6
B23	Ball bearing for gearshaft in end cover	6	8/6
B23/3	Ball bearing for layshaft in end cover	6	11/-
SL91/4	Sprocket 19T	6	5/-
SL91/5	Sprocket 20T	6	5/-
SL91/6	Sprocket 21T	6	5/-
SL91/7	Sprocket 22T	6	5/-
SL91/8	Sprocket 23T	6	5/-

Part No.	Name of part.	For Illustration See Plate No.	Price each.
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Gearbox Section.—Continued.

SL91/9	Sprocket 24T	6	5/-
SL91/10	Sprocket 25T	6	5/-
SL91/11	Sprocket 26T	6	5/-
B26	Gear Striking Fork	6	1/-
B2725/3B	Gear Striking Spindle	6	1/-
B27/3A	Gear Striking Lever (Inside)	6	6d.
B28/3	Gear Striking Lever (Outside) 1925-6	6	1/-
B29	Ball joint for use with B28/3	6	1/6
B64	Gear Striking Selector and Spindle	6	7/6
B65	Outside Striking Lever 1927/8/9/30/31	6	3/3
SL8/14	Clamping pin for B65	6	2d.
SL56/4	Nut for clamping pin	6	1d.
B69	Striking lever double knuckle joint	6	1/3
SL56/4	Nut for securing B69	6	1d.
B66	Selector Plunger	6	1/2
B67	Bush for Selector Plunger	6	1/3
B68	Spring for Selector Plunger	6	3d.
B31/2	Packing Shim for B39 & B39/26 .010" thick	6	2d.
B32	Rivet for Striking Fork B26	6	9d.
B33	Oil Thrower Washer for Sleeve Gear	6	3d.
B36/25	Bush for Striking lever	6	1/6
SL80/4	Pins for bush B3625	6	1d.
B38	Oil drain plug	6	3d.
B39	Clutch Operating Cam	6	5/-
B39/26	Ball bearing retaining ring	6	3/6
B40	Oil filler plug	6	8d.
B43	Gearbox end cover packing Washer (use with B2.)	6	2d.
BK43	Gearbox End cover packing washer (use with BK2/26)	6	2d.
B45	Peg for K.S. roller spring in K.S. shaft	6	1d.
B46	Spring for kick start roller	6	1d.
BK50	Castellated lock nut	6	6d.
B52	Flat spring for clutch operating lever	6	2d.
BK61	Packing piece for B52	6	1d.
BK52	Wire clip for thrust cup	6	3d.
B57	Kickstarter footpiece washer (use with B18/25)	6	3d.
B60	Kick starter footpiece rubber (use with B18/25)	6	1/6
B60/2	Kick starter footpiece rubber (use with BK12/2)	6	1/6
BK70	Bearing for thrust Cup C29/26	6	7d.
SL80/21	Selector plunger bush locking pin	6	2d.
SL80/10	Screw for kick starter return spring B19	6	1d.
SL6/65	Washer for BK50	6	1d.
SL8/6	End cover bolt (short)	6	1d.
SL8/11	End cover bolt (long)	6	2d.
SL80/14	End cover screw (cheese head)	6	2d.
SL57/21	Thackray Washer for end cover bolts	6	1d.
SL33/1	Gearbox supporting stud	6	4d.
SL56/9	Nut for gearbox supporting stud	6	3d.
SL56/4	Nut for securing BK17 and BK17/26	6	1d.
SL56/21	Locknut for gearshaft in end cover	6	3d.
SL71/1	Split Cotter for BK50	6	1d.
BK71	Peg for B19/3 in kick start crank	6	1d.
BK73	Screwed peg for B19/3 in kick start shaft bush	6	1d.

Part No.	Name of part.	For Illustration See Plate No.	Price each.
Gearbox Section.—Continued.			
B34	1/8 × 40T. Countersunk head screw for BK52	6	1d.
SL31/1	Gearbox adjuster stud	6	4d.
FK19	Gearbox adjuster stud	6	6d.
FK20	Gearbox adjuster nut	6	8d.
CLUTCH OPERATING PARTS.			
B35/2	Sleeve Gear distance tube	6	1/-
KC11	Clutch operating lever 1925-6	6	2/3
KC21	Support for Bowden cable stop	6	9d.
C14	Bowden stop	6	4d.
SL56/3	Lock nut for above	6	1d.
C15	Cable shackle with pin and cotter	6	1/-
KC22	Spring for clutch cable	6	3d.
C6/2	Thrust pin for clutch back plate	6	4d.
C30	Thrust pin (large) for use with C29/26	6	6d.
CK34	Operating rod for cable	6	9d.
S32	Swivel pin	7	3d.
SL71/2	Split cotter for swivel pin	7	1d.
C29	Thrust cup 1925-6	7	3/-
C29/26	Thrust cup 1927-8-9-30-31	7	4/6
C28	Spherical thrust washer	7	2/6
C19	Clutch thrust caged ball race	7	1/3
C7/26	Thrust washer	7	4/6
C31/2	Operating lever inside gearbox	7	9d.
CK21	Cable adjuster	7	8d.
CK14	Cable stop for CK21 (thin clutch cable)	7	6d.
CK14/2	Cable stop for CK21 (thick clutch cable)	7	6d.
CK20	Clutch adjuster lock nut	7	4d.
SL8/13	Fulcrum pin for C31/2	7	6d.
SL56/4	Nut for SL 8/13	7	1d.
KC35	Clutch cable nipple (gearbox end)	7	2d.
KC35/2	Clutch cable nipple (Gearbox end) (Barrel shaped)	7	2d.
KC35/3	Clutch cable nipple (Gearbox end) for heavy cable	7	3d.
KC17	Clutch inner wire (thin)	7	8d.
KC17/2	Clutch inner wire (thick)	7	1/6
KC36	Clutch outer casing for KC17	7	2/-
KC36/2	Clutch outer casing for KC17/2	7	3/9
KC37	Clutch cable nipple (Handlebar end) for KC17	7	2d.
KC37/2	Clutch cable nipple (Handlebar end) for KC17/2	7	2d.
KC16	Clutch lever complete	7	3d.
KC16A	Lever only	7	7/-
KC16B	Lever support	7	3/6
KC16C	Handlebar clip	7	2/-
KC16D	Pin for handlebar clip	7	1/-
KC16E	Fulcrum pin for clutch lever	7	2d.
KC16F	Nut for fulcrum pin	7	2d.
KC16/2	Clutch lever complete (straight pull type for KC17 Clutch cable)	7	8/-
KC16/2A	Lever only for KC16/2	7	4/6
KC16/2B	Lever support for KC16/2	7	2/-
KC16/2E	Fulcrum pin for clutch lever	7	2d.
KC16/2F	Nut for fulcrum pin	7	2d.

Part No.	Name of Part	For Illustration See Plate No.	Price each.
Clutch Operating Parts.—Continued.			
KC16/3	Clutch lever complete (straight pull type) for KC17/2 clutch cable	7	8/6
KC16/3A	Lever only for KC16/3	7	5/-
KC16/3B	Lever support for KC16/3	7	2/-
Clip and fulcrum pin for this lever are the same as used in KC16/2.			
KC1	Clutch back plate	} Single plate cork clutch	12/6
KC2	Clutch front plate		10/-
KC3 & C13	Clutch chain wheel with corks		14/-
KC1/25	Clutch back plate	} 7 plate Multi-clutch	7 16/6
KC2/25	Clutch Front plate		7 15/-
KC3/25 & C25	Clutch chain wheel with inserts	7	20/-
C23	Inner plate with inserts	8	4/6
C24	Dished inner plate	8	1/9
A32, C26 & C27	Ball race for chain wheel KC3/25	7	10/-
C13	Clutch corks for chain wheel KC3	7	6d. doz.
C25	Clutch inserts for KC3/25 and C23 (66 per set)	7	6/- set each.
KC4	Clutch spring holder	7	6/6
C12/2	Clutch springs	7	1d.
C5	Sleeve gear nut for use with single plate clutch	7	2/-
C5/25	Sleeve gear nut for use with Multi-clutch	7	2/-
C8	Washer for sleeve gear nut	7	2d.
Multi-clutch complete. Comprising of KC1/25, KC2/25, KC3/25, C25, C23, C24, KC4, C5/25, C12/2, A36, C27, C26			
			Complete 69/-

GEAR CONTROL SECTION.

Part No.	Name of Part	For Illustration See Plate No.	Price each.
GC3K	Gear control gate	8	2/-
GC3/3K	Gear control gate	8	2/-
GC4	Gear lever	8	5/-
GC4/2	Gear lever	8	10/-
GC6	Gear lever knob, 1/4" tapped hole	8	8d.
GC6K	Knob 3/16" tapped hole	8	8d.
GC16K	Gear lever support (use with frame FK200 1925-26)	8	2/9
GC16/2	Gear lever support (use with frame FK200 1927)	8	2/-
GC16/3	Gear lever support (use with frame FK200/2)	8	2/-
GC7/23	Fulcrum pin for GC16K	8	1/-
GC7/2	Fulcrum pin (for use with frames FK200/4 and FK200/6)	8	1/6
B20	Cotter pin, nut and washer for GC16/3	8	3d.
SL57/6	3/8" 20TH Nut for GC16K and GC16/2	8	2d.
SL8/48	Washer for SL56/7	8	1d.
SL56/8	Nut for GC7/2	8	2d.
SL8/12	Plated bolt for GC 4/2	8	4d.
GC15	Dome Nut for GC4	8	4d.
SL57/23	Spring washer for GC7/23	8	2d.
SL57/24	Spring washer for GC7/2	8	2d.
GC8K	Gear control rod 14 3/8" long (send pattern where possible)	8	1/3
GC8/2	Gear control rod 13 3/8" long	8	1/3

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
Gear Control Section.—Continued.			
SL56/3	Lock nut for gear control rod	8	2d.
GC9/2	Knuckle joint with pin and nut	8	1/8
GC9	Knuckle joint 1925-26	8	1/2
GC13/25	Pin for knuckle joint GC9	8	4d.
SL56/4	Nut for GC 13/25	8	1d.
SL57/21	Spring washer for GC13/25	8	1d.

FOOT GEAR CHANGE SECTION.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
GC50	Foot gear change complete	8	50/-
GC32	Locating stop	8	6d.
GC23	Pawl	8	2/-
GC27	Circular spring (light)	8	1/-
GC27/2	Circular spring (heavy)	8	1/-
GC26	Cam plate anchor peg	8	4d.
GC21	Centre piece	8	15/-
GC24	Pawl springs	8	3d.
GC34	Foot gear lever knob washer	8	1d.
GC6/2	Foot gear lever rubber ball	8	1/-
SL6/40	$\frac{5}{16}$ " washer for ball joint	8	1d.
SL56/7	Fulcrum pin nut	8	2d.
SL56/8	Nut for ball joint	8	2d.
SL56/4	Nut for stop pin	8	1d.
SL9/3	Screw for securing foot gear lever GC4/6	8	2d.
GC33	Cover plate	8	9d.
SL6/32	$\frac{1}{4}$ " washer for stop pin GC32	8	1d.
SL6/41	$\frac{5}{16}$ " washer for SL9/3	8	1d.
SL57/3	Spring washer for fulcrum pin GC7/5	8	1d.
GC7/5	Fulcrum pin	8	3/-
GC22	Ratchet lever	8	5/-
GC29	Spring Plate	8	2d.
GC2/2	Back plate	9	6/-
GC35	Ball joint complete for gear rod	9	2/6
GC9/2	Knuckle joint with pin and nut	9	1/8
GC31	Spring cover	9	1/6
SL56/3	Lock nut for gear rod	9	1d.
KA46	Grease nipple	9	4d.
GC25	Cam plate	9	3/-
GC8/8	Gear rod	9	9d.
GC4/6	Foot gear lever	9	5/-

REAR WHEEL AND BRAKE SECTION.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
KS7	Rear wheel complete less tyre and Brake	9	75/-
KS7/4	Rear hub shell	9	16/-
KS18	Rear hub shell for use with 1" brake drum	9	16/-
KS8	Taper roller bearing complete	9	9/-
SL56/9	Rear hub spindle	9	4/6
SL6/56	Rear hub spindle nuts $\frac{7}{16} \times 26T$	9	3d.
SL56/23	Rear hub spindle washers	9	1d.
KA18	Taper roller bearing adjusting nut and lock nut	9	3d.
KA18	Spokes with nipples (State length when ordering)	9	2d.
W14	Rim for 650 \times 65 beaded edge tyre, 40 holes	9	9/-
W14/2	Rim 21" \times 2 $\frac{1}{2}$ " for 27" \times 2.75" wired tyre	9	9/-
W14/5	Rim 21" \times 2 $\frac{1}{4}$ " for 27" \times 2.75" wired tyre, 40 holes	9	9/-

Part No.	Name of part.	For Illustration See Plate No.	Price each.
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Rear Wheel and Brake Section.—Continued.

W14/3	Rim 19" \times 2 $\frac{1}{2}$ " for 26" \times 3.25" wired tyre, 40 holes	9	9/-
KS2	Rear brake drum and chainwheel ($\frac{3}{4}$ " shoes)	10	20/-
KS2/3	Rear brake drum and chainwheel (1" shoes)	10	20/-
SL9/1	Rear brake drum fixing bolt	10	2d.
SL56/6	Lock nut for SL9/1	10	1d.
KS3	Rear brake plate	10	9/-
KS4	Fulcrum pin for $\frac{3}{4}$ " brake shoes	10	1/-
KS4/2	Fulcrum pin for 1" brake shoes	10	1/-
S36/23AC	Rear brake plate anchor pin	10	9d.
SL6/48	Washer for S36/23AC	10	1d.
KS5	Rear brake cam ($\frac{3}{4}$ " shoes)	10	2/-
KS5/2	Rear brake cam (1" shoes)	10	2/-
KS1	Brake shoe (top) $\frac{3}{4}$ "	10	7/6
KS1/2	Brake shoe (bottom) $\frac{3}{4}$ "	10	7/6
KS1/3	Brake shoe (top) 1" wide	10	7/6
KS1/4	Brake shoe (bottom) 1" wide	10	7/6
KS19	Rear brake shoe lining, $\frac{3}{4}$ " wide	10	1/4
KS19/2	Brake lining, 1" wide	10	1/9
KS31	Rivet for brake shoe lining	10	2d. set.
KS17	Rear brake lever for cam	10	1/3
KS17/2	Rear brake lever for cam	10	1/9
SL56/6	Nut for securing KS17 or KS17/2	10	1d.
SL6/40	Washer for use with SL56/6	10	1d.
KS10	Outer hub dust cover	9	6d.
KS11	Inner hub dust cover	9	6d.
KA46/2	Grease gun angle nipple for hub	9	6d.
KA46	Grease gun nipple for cam bearing on brake plate	10	4d.
KS16	Steel ends for brake shoes (for $\frac{3}{4}$ " wide shoes)	10	1d.
KS16/2	Steel ends for brake shoes (for 1" shoes)	10	1d.
KS13	Brake shoe springs	10	3d.

REAR BRAKE OPERATING PARTS.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
FK22	Brake pedal support	10	3/6
F130/3	Brake pedal support for T.T. Footrests	10	1/9
SL56/14	Nut for brake pedal support FK22	10	2d.
SL57/6	Brake pedal retaining washer	10	2d.
SL62/1	Distance piece for F130/3	10	3d.
SL56/8	Nut for T.T. Brake pedal support	10	2d.
SL57/3	Washer for use with SL56/8	10	1d.
F39/25	Brake Pedal	10	6/6
F39/2	Brake pedal (for T.T. footrests)	10	7/-
FK43	Swivel joint for brake pedal	10	6d.
SL30/8	Rear brake rod	10	9d.
SL30/11	Rear brake rod with nut (for hand adjustment)	10	1/-
SL30/12	Rear brake rod for T.T. footrests	10	9d.
KS6	Yoke end for SL30/8	10	6d.
SL56/3	Lock nut for KS6	10	1d.
S32	Swivel pin for KS6	10	3d.
SL71/2	Cotter pin for S32	10	1d.
KS43	Rear brake rod spring (for hand adjustment)	10	3d.
FK43/2	Trunion for brake rod (for hand adjustment)	10	6d.
KS44	Wing nut (for hand adjustment)	10	7d.
KA46	Grease nipple for brake pedal	10	4d.

Part No. Name of Part For Illustration Price
See Plate No.

CHAIN COVER SECTION.

Part No.	Name of Part	For Illustration	Price
		See Plate No.	each.
FK45	Front Aluminium outside half chaincase	.. 10	27/-
FK46	Front Aluminium inside half chaincase	.. 10	27/-
K95	Screws for aluminium chain cover	.. 10	1d.
T7119	Inspection cap	.. 10	2d.
T7219	Inspection cap clip	.. 10	1d.
T9519	Stud for inspection cap clip	.. 10	2d.
SL6/16	Washer for T9519	.. 10	1d.
	Aluminium chaincase complete	55/-
SL32/3	Chain cover fixing stud	.. 10	4d.
BK56/26	Chain cover fixing bolt	.. 10	8d.
FK28	Rear chainguard for use with aluminium case	10	10/6
SL9/4	Bolt for front end of FK28	.. 10	2d.
SL6/41	Washer for SL9/4	.. 10	1d.
SL8/1	Bolt for rear end of chainguards, FK28/3 and FK28	.. 10	2d.
	Washer for use with SL8/1	.. 10	1d.
SL6/32	Sheet metal chainguard, front portion	.. 10	16/-
FK28/3	Sheet metal chainguard, rear portion	.. 10	4/-
SL11/4	Bolt for fixing FK28/2 to gearbox bracket	.. 10	3d.
SL6/48	Washer for use with SL11/4	.. 10	1d.
FK172	Stud for fixing FK28/2 to engine plates	.. 10	6d.
SL56/6	Nut for FK172	.. 10	1d.
SL6/41	Washer for use with SL56/6	.. 10	1d.

FRONT WHEEL AND BRAKE SECTION.

W1/2	Front hub shell	.. 11	11/6
W2	Front brake drum	.. 11	10/6
W16	Fixing bolt for W2	.. 11	2d.
SL56/4	Nut for W16	.. 11	1d.
SL57/1	Spring washer for use with SL56/4	.. 11	1d.
KA46/2	Grease gun angle nipple for hub	.. 11	6d.
W21	Hub spindle	.. 11	3/-
W3	Fixed cone	.. 11	2/6
W4	Adjusting cone	.. 11	2/9
W5	Hub cup	.. 11	2/-
W20	Small inner dust cover	.. 11	6d.
W6	Large outer dust cover	.. 11	8d.
W15	3/8" steel balls (9 each side)	.. 11	1/- set each.
W7	D. washer for adjusting cone	.. 11	3d.
W17	Lock nut for adjusting cone	.. 11	3d.
W13	Rim for 650 x 65 Beaded tyre, 36 holes	.. 11	9/-
W13/2	Rim 21" x 2 1/2" for 27 x 2.75 wired tyre, 36 holes	.. 11	9/-
W13/5	Rim 21" x 2 1/4" for 27 x 2.75 wired tyre, 36 holes	.. 11	9/-
W13/3	Rim 19" x 2 1/2" for 26 x 3.25 wired tyre, 36 holes	.. 11	9/-
KA18	Spokes with nipples, specify length when ordering	.. 11	2d.
W17	Hub spindle nut	.. 11	3d.
W18	Hub spindle washers	.. 11	2d.
W8	Spherical washer for brake plate	.. 11	3d.
W9	Front brake plate (obsolete, use W9/5)	.. 11	12/6

Part No. Name of part. For Illustration Price
See Plate No.

Front Wheel and Brake Section.—Continued.

Part No.	Name of part.	For Illustration	Price
		See Plate No.	each.
W9/5	Front brake plate for speedometer fixing	.. 11	12/6
W48	Cover plate for speedometer drive hole	.. 11	4d.
W49	Bolt for securing W48	.. 11	2d.
SL57/1	Washer for use with W49	.. 11	1d.
W10	Fulcrum pin for 3/4" shoes	.. 11	1/3
W10/2	Fulcrum pin for 1" brake shoes	.. 11	1/3
W19	Nut for securing W10 and W10/2	.. 11	1d.
W38	Brake cam for 3/4" shoes	.. 11	2/3
W38/3	Brake cam for 1" shoes	.. 11	2/3
FK50	Stop for front brake plate	.. 11	1/3
KS1	Brake shoe (bottom) 3/4" wide	.. 11	7/6
KS1/2	Brake shoe (top) 3/4" wide	.. } interchangeable	11 7/6
KS1/3	Brake shoe (bottom) 1" wide	.. } Not	11 7/6
KS1/4	Brake shoe (top) 1" wide	.. } interchangeable	11 7/6
KS19	Brake shoe lining 3/4" wide	.. 11	1/4
KS19/2	Brake shoe lining 1" wide	.. 11	1/9
KS31	Rivets for brake shoe lining	.. 11	2d. set
KS16	Steel ends for brake shoes 3/4" shoes	.. 11	1d.
KS16/2	Steel ends for brake shoes 1" shoes	.. 11	1d.
KS13	Brake shoe spring	.. 11	3d.
W11	Operating lever for cam	.. 11	2/9
W11/2	Operating lever for cam (for 1930/31 K.S.S.)	.. 11	2/9
SL56/6	Nut for securing W11 & W11/2	.. 11	1d.
SL57/2	Spring washer for use with SL56/6	.. 11	1d.
SL8/2	Bolt for securing stop FK50	.. 11	2d.
W12	Felt washer for brake cam bearing	.. 11	3d.

FRONT BRAKE OPERATING PARTS.

W25	Brake rod with stop, (length 13")	.. 11	1/3
W25/2	Brake rod with stop (length 9 1/2")	.. 11	1/3
W26	Swivel joint for cam lever	.. 11	6d.
W27	Brake rod spring for wing nut adjustment	.. 11	3d.
W28	Wing nut	.. 11	7d.
KA45	Coupling piece (brake rod to cable nipple)	.. 11	6d.
W30	Spring box	.. 11	1/9
W31	Spring for spring box	.. 11	4d.
W32	Screwed cable nipple	.. 12	4d.
W50	Bowden stop for spring box	.. 11	4d.
W51	Lock nut for W50	.. 11	2d.
W33	Bowden inner wire	.. 12	7d.
W34	Bowden outer casing	.. 12	1/9
KA127	Cable nipple handlebar end for use with KA33	.. 12	2d.
KA127/2	Cable nipple handlebar end for use with KA33/2	.. 12	2d.
KA33	Front brake inverted handlebar lever complete	.. 12	5/6
KA33/2	Front brake inverted handlebar lever complete	.. 12	5/6
KA33A	Inverted lever only	.. 12	2/6
KA33/2A	Inverted lever only	.. 12	2/6
KA33/B	Socket for handlebar	.. 12	2/6
KA33/2B	Socket for handlebar	.. 12	2/6
KA33C	Fulcrum pin for lever	.. 12	4d.
KA33D	Nut for KA33C	.. 12	2d.

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
FRONT FORKS.			
	Webb Fork BD275 De Luxe for K, KN, KSS	27	105/-
	If supplied with Webb handlebar lugs	27	112/6
12F Small	Steering column for small ball head	27	14/-
12F Large	Steering column for large ball head	27	14/-
1F	Girder for K, KN and KSS.	27	66/6
	State whether for $\frac{7}{16}$ " or $\frac{1}{2}$ " bottom spindle.	27	86/6
1Q	Dual purpose girder KTT.	27	10/-
8F	Top clip	27	1/-
9F	Top clip bolt and nut	27	1/1
13F	Column lock nut	27	1/8
17F	Top spindle	27	4d.
20F	Top spindle, nut small hole	27	4d.
18F	Top spindle nut, large hole	27	2/3
27F	Bottom spindle (state whether $\frac{7}{16}$ " or $\frac{1}{2}$ " or $\frac{3}{8}$ " or $\frac{7}{16}$ ")	27	4d.
28F	Bottom spindle nut (state whether $\frac{7}{16}$ " or $\frac{1}{2}$ ")	27	4d.
30F	Bottom spindle nut (state whether $\frac{7}{16}$ " or $\frac{1}{2}$ ")	27	3/3
34F	Carrier plate	27	1/2
35F	Star washer	72	6d.
6F	Spring lug pin	27	2d.
19F & 21F	Top spindle spring washer	27	1d.
22F	Top spindle plain washer $\frac{7}{16}$ "	27	2d.
29F & 31F	Bottom spindle spring washer	27	1d.
32F	Bottom spindle plain washer (state whether $\frac{7}{16}$ " or $\frac{1}{2}$ ")	27	1d.
		27	2/3
36F	Hand adjuster for shock absorber	27	1/7
33F	Friction disc	27	4/9
23F	Bottom link (threaded)	27	1/9
25F	Top link (threaded)	27	1/9
26F	Top link (plain)	27	4/9
24F	Bottom Link (plain)	27	6d.
KA46/2	Greaser	27	2d.
7F	Spring lug washer	27	4d.
	Mudguard bracket plate	27	3d.
	Nut for bracket plate	27	1d.
	Washer for bracket plate	27	4d.
	Top girder bushes	27	4d.
3F	Bottom girder bush	27	8/- pr.
16F	Webb handlebar lug	27	7d.
39F		27	7d.
43F	Adjustable handlebar lugs, top bolt	27	7d.
40F	Adjustable handlebar lugs, cross bolt	27	3d.
41F	Adjustable handlebar lugs, cross bolt nut	27	4d.
	Fork spindle distance washer	27	6/-
4F	Spring	27	1/8
5F	Spring lug	27	92/-
	Webb Fork BD350 popular for KE Model	27	99/-
	With Webb handlebar lug	27	13/-
P51	Steering column	27	60/-
P91	Girder	27	7d.
P80	Screwed sleeve for hand adjuster	27	1/4
P62	Friction disc	27	3/3
P61	Bottom link (threaded) No. P76 plain	27	2/6
P63	Top link (threaded) No. P64 plain	27	115/-
	Webb Fork BD250 De Luxe for KTP Models	27	13/-
12F	Column	27	65/-
1F	Girder	27	16/-
	State whether for $\frac{7}{16}$ " or $\frac{1}{2}$ " bottom spindle.	27	1/-
8Q	Integral handlebar lugs and top clip	27	1/-
9Q & 10Q	Top clip bolt and nut	27	1/-

All other parts for KTP forks same as for Model KSS.

Part No.	Name of part.	For Illustration See Plate No.	Price each.
FRAME AND FRAME FITTING SECTION.			
FK200	Frame small ball head 1925/6	12	160/-
FK200/2	Frame (round tank buffers) small ball head	12	160/-
FK200/4	Frame large ball head and curved lower tank rail	13	170/-
FK200/6	Frame 1930 and '31 K.S.S. for use with Miller SUS lighting set	13	175/-
A133	Transfer for head lug	—	4d.
F26	Knurled ball race (for use with FK200 and FK200/2)	12	1/3
F31	Head race for frames FK200 & FK200/2	12	1/1
B32	Crown race for steering column (for use with FK200 & FK200/2)	12	1/2
F25	Tongued locking washer for F26	12	2d.
F33	Lock nut for F26	12	9d.
F23/2	Head clip securing bolt	12	9d.
FK41	Washer for use with F23	12	2d.
A32	$\frac{3}{8}$ " steel balls	12	3d. dz.
F32/2	Cone for Steering Column (use with FK200/4 and FK200/6)	12	2/-
F31/2	Cup for frame (use with FK200/4 & FK200/6)	12	2/-
FK165/2	Dust cap for steering head of FK200/4 & FK200/6	12	1/-
KA46	Grease gun nipple for steering head	12	4d.
K100	$\frac{1}{4}$ " steel balls	12	4d. doz.
each.			
FK75	Tubular stay for engine steady, long	12	1/3
FK75/2	Tubular stay for engine steady, short	12	1/3
KA43	Frame clip for engine steady	12	1/4
FK76	Eye bolt for engine steady	12	1/4
SL56/6	Nut for FK76	12	1d.
SL6/40	Washer for use with SL8/6	12	1d.
SL8/14	$\frac{1}{4}$ " bolt for attaching tubular stays to eye bolt	12	2d.
SL56/4	Lock nut for use with SL8/14	12	1d.
SL9/3	$\frac{1}{8}$ " bolt for securing tubular stays to cylinder head	12	2d.
SL6/40	Washer for use with SL9/3	12	1d.
FK37	Stud for supporting oil tank	12	6d.
KA35	Seat pillar	13	3/6
FK21	Seat pillar clamping bolt	13	1/-
SL56/8	Nut for FK21	13	2d.
SL6/48	Washer for use with SL56/8	13	1d.
F14	Chain adjusting screw	13	4d.
SL56/20	Lock nut for F14	13	2d.
FK26	Front engine plate	13	1/6
FK27	Rear engine plate	13	2/-
SL11/2	Front engine bolt	13	9d.
SL11/1	Rear engine bolt	13	9d.
SL56/8	Nut for SL11/1 and SL11/2	13	2d.
SL57/3	Spring washer for use with SL56/8	13	1d.
EXHAUST PIPE AND SILENCER SECTION.			
KA39	Exhaust pipe (to suit Silencer K85/2)	13	16/6
KA39/2	Exhaust (long) for racing	14	20/-
K66	Exhaust pipe nut	13	2/3
KA108	Exhaust pipe clip for footrest	13	1/-
KA108/2	Clip for attaching KA39/2 to front engine plate	13	1/2

Part No.	Name of part.	For Illustration See Plate No.	Price
Exhaust Pipe and Silencer Section—Continued.			
KA108/3	Support clip for centre of KA39/2	13	1/-
K85/2	Silencer	13	20/-
SL8/5	1/4" Bolt for attaching K85/2 or KA108/3 to frame	13	2d.
SL8/3	1/4" Bolt for KA108, KA108/2 and KA108/3	13	2d.
SL56/4	Nut for SL8/5 and SL8/3	13	1d.
SL57/21	Spring washer for use with SL56/4	13	1d.
KA109	Fishtail for use with silencer	14	5/-
KA109/2	Fishtail for racing exhaust pipe	13	4/-
KA39/9	Exhaust pipe for fishtail type silencer	—	16/6
K85/6	Silencer (as plate 24 but with drilled fishtail)	—	17/6
KA108/5	Clip for rear end of KA39/2	—	1/6
STANDS, CARRIERS, MUDGUARD SECTION.			
PS10	Front stand complete (1925 to 1929)	14	12/-
FS1/2K	Front Stand (1930/31 KSS)	25	4/-
FS8K	Pivot pin for front stand (FS10)	14	5d.
PS8/3K	Stud (Stand to Fork End) use with FS1/2K	—	5d.
FS3	Front stand locking handle	14	7d.
FS4	Front stand stud	14	4d.
SL56/4	Front stand stud lock nut	14	1d.
SL57/1	Spring washer for use with SL56/4	14	1d.
FK171	Rear stand complete	14	17/6
FK171/2	Rear stand complete (right hand side cranked)	14	20/-
F425	Rear stand pivot pin	14	5d.
F69/2	Rear stand spring	14	1/6
KA16S	Front mudguard (sports)	14	10/-
KA16	Front mudguard (standard)	14	12/-
FK157/3	Stay with nuts for KA16	14	1/-
FK157/4	Stay with nuts as FK157/3 but cranked for speedometer cable	24	1/3
FK157	Stay for KA16S (15 3/8" overall)	14	5/-
SL8/3	1/4" bolt for fixing FK157 to mudguard	14	2d.
SL56/4	Nut for use with SL8/3	14	1d.
SL57/1	Spring washer for use with SL56/4	14	1d.
SL8/3	Bolt for securing FK157/3 to forks	14	2d.
SL6/36	Washer for use with SL8/3	14	1d.
KA145	Mudguard strengthening plate	14	6d.
A23	Front number plate	14	1/-
SL80/22	Fixing bolt for front number plate	14	1d.
SL56/2	Nut for use with SL80/22	14	1d.
A130	Transfer letters or figures for number plate Supplying and affixing transfers to number plate—per letter or figure	—	3d.
KA15S	Rear mudguard (sport)	15	14/-
KA15	Rear mudguard (standard)	15	15/-
SL8/3	1/4" bolt for securing KA15 and KA15S to gearbox bracket	14	2d.
SL8/8	1/4" bolt for securing KA15 and KA15S to seat staybridge	15	2d.
SL56/4	Nut for use with SL8/8	14	1d.
SL57/1	Spring washer for use with SL8/3 and SL56/4	14	1d.
FK58/2	Rear mudguard stays and tool bag support (Sports)	15	16/-
FK58	Standard carrier with tool bag support	15	22/6
SL8/3	1/4" bolt for attaching FK58 and FK58/2 to mudguard	14	2d.
SL56/4	Nut for use with SL8/3	14	1d.
SL57/1	Washer for use with SL56/4	14	1d.

Part No.	Name of Part	For Illustration See Plate No.	Price
Stands, Carriers and Mudguards Section.—Continued.			
SL80/22	2.B.A. Bolt for fixing FK58 to mudguard	14	1d.
SL56/2	2.B.A. nuts for use with SL80/22	14	1d.
SL9/2	1/8" bolts for securing FK58 and FK58/2 to fork end	15	2d.
SL6/40	Washer for use with SL9/2	15	1d.
A22/12	Rear No. Plate for use with standard carrier	—	1/6
A22/11	Rear No. plate for use with sports stays	—	1/6
A22/10	Rear Number plate (KSS. and KTP. 1930-31)	—	1/6
SL80/22	Rear No. plate fixing bolt	14	1d.
SL56/2	Nut for use with SL80/22	14	1d.
A131	"Velocette" transfer for rear mudguard	—	4d.
KA12	Pannier tool bag	15	6/6
SL8/3	Fixing bolt for tool bag	14	2d.
SL56/4	Nut for use with SL8/3	14	1d.
SL6/34	Washer for use with SL56/4	15	1d.
SADDLE SECTION.			
KA111	Top tube saddle clip for three point suspension saddle	15	3/-
SL8/14	Bolt for use with KA111	15	2d.
A151	Bolt for securing nose of saddle to KA111	15	4d.
A152	Nut for use with A151	15	2d.
FK166	Support stud for rear of saddle	15	9d.
SL56/8	Nut for locking FK166 to frame lug	15	2d.
SL56/6	Nut for securing saddle spring to FK166	15	1d.
SL6/40	Washer for use with SL56/6	15	1d.
KA13	Lycett Aero saddle (seat pillar fixing)	15	Makers'
	Lycett Aero saddle (three point fixing)	15	current
	Terry spring seat saddle (seat pillar fixing)	15	price plus
	Terry spring seat saddle (three point fixing)	15	postage.
PETROL TANK AND FITTINGS SECTION.			
KA1	Petrol tank 1925/6	16	60/-
KA1B	Petrol tank 1927	16	65/-
KA1/2	Saddle tank	16	80/-
KA1/6	Saddle tank with screwed filler (1930 KSS)	16	80/-
A4	Filler cap screw on type for KA1 and KA1B	16	2/6
KA4	Filler cap (hinged with spring clip)	16	4/6
KA4/4	Filler cap (screw on type) for use with KA1/6	16	4/6
KA158	Leather sealing washer for filler cap A4	16	6d.
KA158/2	Leather sealing washer for filler cap KA4	16	6d.
KA158/5	Cork sealing washer for filler cap, KA4/4	24	9d.
KA77	Rubber support buffer for KA1 & KA1B	16	6d.
FK151	Rubber support buffer (long) for KA1/2 and KA1/6	16	4d.
FK151/2	Rubber support buffer (short) for KA1/2 and KA1/6	16	4d.
A2	Petrol tap	16	3/3
KA2	Petrol tap	16	3/9
A3/2	Union and wire gauze for petrol tap (KSS. 1930-31 and KTP.)	16	1/6
A2/2	Petrol tap (1930, 31 KSS. and KTP)	—	1/6
A37	Fibre washer for petrol tap	16	1d.
KA115/2	Large fibre washer for A3/2	16	1d.
KA31	Petrol pipe (send pattern when possible)	17	4/3

Part No.	Name of Part.	For Illustration See Plate No.	Price each.
Petrol Tank and Fittings Section.—Continued.			
KA113	Gauze for filler orifice of KA1 and KA1B	16	1/6
KA31/3	Petroflex pipe (for Amac Carburettor)	17	5/-
KA31/2	Petroflex pipe (for Amal B & B carburettor)	17	5/-
SL8/4	Tank fixing bolt for KA1 & KA1B	16	2d.
SL57/21	Spring washer for use with SL8/4	16	1d.
FK152	Tank fixing bolt for KA1/2 & KA1/6	16	4d.
SL6/36	Plain washer for use with FK152	16	1d.
SL8/2	Bolt for fixing gear control gate	16	2d.
SL6/31	Distance piece for gate	16	6d.
KA80	Knee grip plate (oval pattern)	16	9d.
KA80/2	Knee grip plate (sports pattern)	16	5/- pr.
KA70	Knee grip (oval pattern) with plates	16	9/9 pr.
KA70/2	Knee grip (sports pattern) with plates	16	each.
SL8/2	Bolt for fixing knee grip plates KA80	16	2d.
SL56/5	Nut for fixing knee grip plates KA80/2	16	1d.
SL6/35	Spacing washer for knee grip plates KA80	16	1d.
GC15	Dome nut for steering damper fixing on KA1/2	16	4d.
KA105/3	Tank connecting pipe complete with unions	17	3/6
KA102	Rubber hose	17	5d.
KA100	Clip for hose KA102	17	2d.
KA101	Pin for clip KA100	17	1d.
OIL TANK AND OIL PIPE SECTION.			
KA5/2	Oil tank 1925/6 (Obsolete use KA5 with new fittings)	18	27/-
KA5	Oil tank with large oil feed union	18	27/6
KA5/5	Oil tank for 1930 KSS for use with Miller SUS electric set	18	27/6
KA6	Filler cap for oil tank KA5 and KA5/2	18	2/6
KA6/3	Filler cap for oil tank KA5/5	18	3/-
KA159	Leather washer for oil tank filler cap KA6	18	4d.
KA159/3	Cork washer for oil tank filler cap KA6/3	18	6d.
KA7/2	Oil tank gauze 1927, 28, 29	18	1/6
KA7/3	Oil tank gauze 1930/31 KSS with SUS electric system	18	1/6
KA118	Oil tank clip	18	6d.
SL8/2	Bolt for use with KA118	18	2d.
SL57/21	Spring washer for use with SL8/2	18	1d.
KA8	Oil tap	18	2/9
KA8/2	Oil tap with filter for large oil feed	18	6/6
A37	Fibre washer for KA8	18	1d.
KA114/2	Fibre washer for KA8/2	18	2d.
KA138/2	Vent pipe with support nut $\frac{1}{8}$ " gas thread	17	9d.
KA138/3	Vent pipe with support nut $\frac{1}{8}$ " x 26 thread	17	9d.
KA138/4	Vent pipe with union for 1929 KNS, KNSS, KTT	17	2/3
KA138	Vent pipe with union for 1930-31 KSS with SUS	17	2/3
KA10	Oil return pipe with unions	17	4/-
KA10/2	Oil return pipe with unions for 1930/31 KSS with SUS	17	4/-
KA9	Oil feed pipe with union	17	4/-
KA9/2	Oil feed pipe with union	17	4/-
KA9/3	Oil feed pipe with union (large diam.)	17	4/6
KA9/4	Oil feed pipe with union for 1930/31 KSS with SUS	17	4/6
KA102	Rubber hose for use with KA138, KA138/4 and KA9/2	17	5d.

Part No.	Name of part.	For Illustration See Plate No.	Price each.
Oil Tank and Oil Pipe Section.—Continued.			
KA100	Clip for hose KA102	17	2d.
KA101	Pin for clip KA100	17	1d.
KA102/2	Rubber hose for use with KA9/3 and KA9/4	17	6d.
KA100/2	Clip for hose KA102/2	17	3d.
KA101/2	Pin for clip KA100/2	17	1d.
KA73	$\frac{1}{8}$ " oil drain pipe from cambox to chaincover (front)	17	1/6
KA74	$\frac{1}{8}$ " oil drain pipe from cambox to chain cover (rear)	17	1/6
KA72	$\frac{1}{4}$ " oil drain pipe from cambox to disc valve	17	3/-
KA72/5	$\frac{1}{4}$ " oil drain pipe from cambox to disc valve for use on 1930/31 KSS with SUS electric set	17	3/-
KA73/2	$\frac{1}{4}$ " oil drain pipe from cambox to primary chain	17	2/-
KA74/2	$\frac{1}{8}$ " oil drain pipe from cambox to inlet valve guide	17	1/-
KA30	Clip for securing KA73 and KA74	17	3d.
SL9/3	Bolt (Top of oil tank to frame) 30, 31 KSS & KTP17	17	2d.
NOTE. We can supply special unions for soldering into oil tank KA5/2 to convert to large feed oiling system. The price of this union is: — 1/-			

FOOTREST AND FOOTBOARD SECTION.

F126H	Footrest hanger	18	2/9
F126/2	Footrest hanger	18	2/6
KA76	Footrest rubber for use with F126H	18	1/6
KA76/2	Footrest rubber for use with F126/2	18	1/6
F144HR	Footrest aluminium washer (inside)	18	6d.
F144HL	Footrest aluminium washer (outside)	18	6d.
FK23	Footrest square bar 11. $\frac{1}{8}$ " long	18	1/-
FK49	Square hole washer	18	2d.
SL8/1	Pin for securing F144HL to hanger	18	2d.
SL56/9	$\frac{7}{8}$ " x 26TH Nut for footrest bar	18	3d.
SL60/1	Distance tube 3 $\frac{5}{8}$ " long for FK23	18	3d.
SL60/2	Distance tube 1 $\frac{7}{8}$ " long for FK23	18	3d.
SL60/4	Distance tube 1 $\frac{1}{2}$ " long for FK23	18	3d.
SL60/13	Distance tube 3 $\frac{3}{8}$ " long for FK23	18	3d.
FK38R	Footboard (right hand)	—	11/6
FK38L	Footboard (left hand)	—	11/6
F150	Footboard rubber mat	—	3/6
SL34/1	Footboard supporting rod (front of footboards)	—	1/-
SL56/10	$\frac{1}{2}$ x 20 nut for SL34/1	—	2d.
SL58/1	Distance tube 4 $\frac{3}{8}$ " long for footboards	—	3d.
SL58/2	Distance tube 3" long for footboards	—	3d.
SL58/4	Distance tube 4 $\frac{1}{2}$ " long for footboards	—	3d.
SL58/9	Distance tube 1 $\frac{3}{4}$ " long for footboards	—	3d.
SL34/2	Rear support rod for footboards	—	1/-
The following parts are required extra for T.T. Footrests. They cannot be fitted to machine with aluminium front chain cover or kick starter mechanism. Kick start shaft B11/4 is required.			
FK23/2	Footrest square bar 12" long	18	1/-
FK167	Footrest support stay right hand	18	3/6
FK167/2	Footrest support stay left hand	18	3/6
SL60/12	Distance tube 7 $\frac{1}{2}$ " long for square bar	18	4d.
SL60/9	Distance tube 1 $\frac{3}{8}$ " long for square bar	18	3d.
SL60/10	Distance tube 2 $\frac{3}{16}$ " long for square bar	18	3d.
SL60/11	Distance tube $\frac{3}{8}$ " long for square bar	18	3d.
NOTE. Also see brake pedal section.			

Part No.	Name of part.	For Illustration See Plate No.	Price.
TRANSMISSION SECTION.			
			each.
KA27	Front chain $\frac{1}{2}$ " x .305" 74 links Coventry	18	9/6
	Front chain $\frac{1}{2}$ " x .305" 74 links, Renold ..	18	9/6
KA28	Rear chain $\frac{1}{2}$ " x .305" 120 links Coventry	18	15/-
	Rear chain $\frac{1}{2}$ " x .305" 120 links, Renold	18	15/-
20	Spring clip (Coventry)	18	1d.
27	Spring clip (Renold)	18	1d.
3A	Single connecting link (Coventry)	18	5d.
26	Single connecting link (Renold)	18	5d.
7	Double connecting link (Coventry)	18	7d.
13	Double connecting link (Renold)	18	7d.
6A	Double cranked link (Coventry)	18	7d.
30	Double cranked link (Renold)	18	7d.
4	Single plain link (Coventry)	18	2d.
4A	Single plain link (Renold)	18	2d.

HANDLEBAR SECTION.

FK61	Handlebar bend	19	13/-
KA3	Rubber grips, sports pattern	19	3/3 pr.
F37/26	Handlebar support clip	19	3/-
FK35	Pin for F37/26	19	2d.
KA36	Magneto control lever complete	19	5/-
KA160	Magneto control wire outer casing	19	2/-
KA161	Magneto control inner wire	19	10d.
KA162	Magneto control cable nipple for A36	19	3d.

(For component parts for KA36 apply to Bowden Wire Ltd., Willesden Junction, N.W.10.)

TOOL SECTION.

A65/2	Ball head spanner $1\frac{1}{8}$ " between jaws	19	1/-
KA52	Tappet adjusting spanner	19	4d.
KA55	Gland nut spanner	19	1/3
A61	Shock absorber nut and pegged spanner	19	1/9
KA62	Clutch adjusting spanner	19	9d.
A58	$\frac{1}{8}$ " x $\frac{3}{16}$ " double ended spanner	19	8d.
A102	$\frac{1}{4}$ " x $\frac{5}{16}$ " double ended spanner	19	10d.
A101	$\frac{3}{8}$ " x $\frac{7}{16}$ " double ended spanner	19	1/6
KA119	Front wheel cone adjusting spanner $\frac{5}{16}$ " between jaws	19	1/-
A56	Pliers	19	1/6
A57	Screwdriver	19	8d.
A64	Tyre lever	19	4d.
A55/2	Sparking plug spanner	19	1/6
A63	Tool roll	19	3/6
	All the above are included in the Tool Kit.		
KA51	Grease gun	19	5/-
A25	Inflator	19	4/3
KA163	Terry valve spring remover (250c.c. size)	19	8/-
KA163/2	Terry Valve Spring remover (500 c.c. size) for double port head	—	9/-
KA164	Valve grinding tool	19	3/-
	Complete tool kit, less inflator		16/6

Part No.	Name of Part	For Illustration See Plate No.	Price
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ADDITIONAL PARTS REQUIRED ON K.T.T. MODELS ONLY.

For Engine Parts for KTT Models subsequent to KTT271 see 1932 lists.

K1/3	Cylinder head (as illustration K1/2 plate 1, but of different internal construction)	—	each. 80/-
K2/3	Valve (inlet)	20	10/-
K2/5	Valve (exhaust)	20	10/-
K3/2	Inlet valve guide	20	3/6
K5/2	Valve split collars (inlet)	20	1/2
K5/3	Valve split collars (exhaust)	20	1/2
K27/5	Piston 6-1C. ratio for use with petrol	20	20/-
K27/4	Piston 7-1C. ratio for use with 50/50 petrol benzol mixture	20	25/-
K27/7	Piston 8 $\frac{1}{2}$ to 1C. ratio for use with Discol P.M.S.2.	20	25/-
K27/8	Piston 10 $\frac{1}{2}$ to 1C. ratio for use with Discol R.D.I.	20	25/-
K31/3	Gudgeon pin	20	4/-
K149/2	Circlips for securing K31/3	20	1d.
K43/3	Crankcase driving side	20	35/-
K44/3	Crankcase timing side	20	40/-
K28/3	Connecting rod	20	32/6
K61/8	Big end bearing complete 1930 Models (Cage type is obsolete)	20	50/-
K25/4 & K26	Steel flywheel with shaft driving side 1930	20	30/-
K23/4 & K24	Steel flywheel with shaft timing side 1930	20	30/-
K119/3	Oil feed pipe union for crankcase	20	4/-
K15/2	Camshaft with slot for K153	20	13/-
K153	Coupling for oil pump	20	1/-
K152	Cambox pump plunger	20	2/-
K102/2	Cambox end cover and pump body	20	4/-
K156	Plunger locating pin	20	3d.
K174	Shim for crankcase roller race, .005" thick	20	2d.
K174/2	Shim for crankcase roller race, .003" thick	20	2d.
K167	Castellated nut for tappet	20	4d.
K39/3	Tappet drilled for cotter	20	1/3
SL71/2	Split cotter for K39/3	20	1d.
W9/3	Front brake plate	21	13/6
W38/2	Front brake cam	21	2/6
KA16/2	Front mudguard	21	11/6
FK157/2	Front mudguard stays 15 $\frac{1}{4}$ " long overall	14	5/-
FK58/8	Rear mudguard stays	21	14/-
KA12/3	Tool bag	21	10/-
KA153	Clip for tool bag	21	4d.
KA165	Strengthening plate for use with KA153	21	3d.
SL8/10	Bolt for clip	21	2d.
SL56/5	Nut for use with SL8/10	21	1d.
KA1/3	Petrol tank	21	99/-
KA2/2	Petrol tap	21	3/4
KA31/4	Petroflex pipe	17	5/-
KA105/2	Rubber hose 1" bore	21	1/4 per length.
KA100/4	Clip for 1" bore hose	21	9d.
KA101/2	Screw for clip K100/4	21	1d.
KA115	Fibre washer for petrol tap	21	1d.
KA4/2	Hinged filler cap expanding ring type	21	6/-
KA158/3	Leather sealing washer for KA4/2	21	1/3

Part No.	Name of part.	For Illustration See Plate No.	Price
Additional Parts Required on K.T.T. Models only—Continued.			
KA5/3	Oil tank	21	34/-
KA72/2A	Oil pipe from cambox pump	21	1/6
KA72/2B	Oil pipe to oil tank union	21	1/6
KA102/3	1/4" rubber hose	21	10d.
KA100	Clip	21	2d.
KA101	Bolt	21	1d.
KA6/2	Oil tank Filler cap	21	4/-
KA159/2	Leather sealing washer for KA6/2	21	1/-
ADDITIONAL PARTS REQUIRED FOR K.T.P. MODELS.			
ENGINE AND DYNOMO SECTION.			
K1/4	Two port cylinder head	22	each.
SL31/4	Inlet stud	22	4d.
SL56/6	Nut for SL31/4	22	2d.
SL6/41	Washer for use with SL56/6	22	1d.
K180	Paper packing washer for inlet port flange	22	1d.
K15/3	Camshaft with sleeve	22	15/-
K102/4	End cover for cambox	—	4/6
IG1	Plate complete with steel pillar bronze bush, and screwed contact holder	—	3/-
IG3	Arm assembly complete with contact and pad	—	3/6
IG4	Spring for arm	—	4d.
IG7	Control cable stop	—	6d.
IG8	Cable holder	—	6d.
IG9	Cable spring	—	4d.
IG10	Contact plate grub screw	—	2d.
IG11	Terminal post and nut	—	10d
IG12	Screwed tungsten faced contact	—	2/-
IG13	Ignition switch for lamp	—	3/-
K109/4	Cambox end cover packing	22	1d.
E15	Cam for contact breaker	22	1/6
E18	Bolt for securing E15	22	2d.
SL6/28	Washer for use with E18	22	1d.
E33	Contact breaker cover	—	1/4
E34	Spring clip and pillar for securing E33	—	1/-
K48/3	Dynamo chain case	22	14/-
K95	Screw for fixing K48/3 to crankcase, (short)	22	1d.
K55/3	Screw for fixing K48/3 to crankcase (long)	22	2d.
K57/2	Stud for supporting K48/3 to dynamo platform	22	6d.
K181	Bolt for use with K57/2	22	6d.
K182	Fibre washer for use with K181	22	1d.
SL80/18	Cheese head screw for fixing K48/3 to crank case	22	2d.
SL6/41	Washer for use with SL80/18	22	1d.
K178	Screwed cover plate for top of K48/3	22	1/3
K179	Screwed cover plate for bottom of K48/3	22	3/-
K113/3	Dynamo driving chain as illustrated on page 3, (K113) but having 60 links	—	7/-
K75/2 & 3	Dynamo driving sprocket (large)	22	3/6
SL6/50	Plain washer for use with K75/2 & K75/3	22	1d.
K183	Felt washer for end of dynamo	22	9d.
DM3G	Dynamo complete	—	50/-
E13	Dynamo sprocket (small)(state whether taper or parallel hole)	—	4/-
E6/2	Dynamo clip	22	8d.
E14	Holding down bolt for E6/2	22	3d.
SL56/19	Nut for E14	22	2d.

Part No.	Name of part.	For Illustration See Plate No.	Price
Engine and Dynamo Section.—Continued.			
SL6/50	Washer for use with SL56/19	22	1d.
SL8/19	Pinch bolt for dynamo clip E6/2	22	3d.
SL56/4	Nut for SL8/19	22	1d.
SL6/32	Washer for use with SL56/4	22	1d.
GEAR CONTROL SECTION.			
GC4/8	Gear lever	22	2/9
GC3/6	Gear control gate	22	2/-
GC8/10	Gear rod	22	1/-
GC7/6	Fulcrum pin	22	8d.
GC15/2	Dome Nut for GC7/6	22	4d.
GC38	Plated cap for gear lever knob	22	4d.
GCB7	Spring for Fulcrum Pin	22	4d.
FRONT WHEEL AND BRAKE SECTION.			
W1/4	Hub shell and brake drum	23	25/-
W21/2	Hub spindle	22	2/9
FB46	Tongued washer for adjusting cone	22	5d.
W17/2	Lock nut for cone and brake plate	22	4d.
W9/4	Brake plate with fulcrum pin and anchor plate	23	11/6
W52	Distance piece for brake plate	22	4d.
S48	Felt washer	22	5d.
W17/3	Hub spindle nuts	22	4d.
S15/2	Fixed cone	22	1/10
FB22/2	Adjusting cone	22	2/-
A34	1/8" steel balls (10 per side)	22	1/- set 20
REAR WHEEL AND BRAKE SECTION.			
S20/2	Hub cups	23	1/3
W38/4	Front brake cam	23	2/3
FB11/2	Lever for cam	23	2/3
S18/2	Inner dust cup	23	5d.
S27/2	Brake shoe springs	23	4d.
W25/3	Front brake rod as W25 but 19" long	—	1/3
CHAIN COVER SECTION.			
FK28/7	Chain Cover	23	18/6
FRAME SECTION.			
FK200/5	Frame complete	24	140/-

Part No.	Name of Part.	For Illustration See Plate No.	Price
EXHAUST PIPE AND SILENCER SECTION.			
KA39/5	Exhaust pipe (right hand) nickel or chrom.	24	16/6
KA39/6	Exhaust pipe (left hand) nickel or chrom.	24	16/6
K85/5	Silencer, nickel or chrom.	24	16/-
FK185	Silencer support stud and mudguard stay		
	securing bolt	24	8d.
SL56/6	Nut for use with FK185	24	1d.
SL6/40	Washer for use with SL56/6	24	1d.
STANDS AND CARRIER SECTION.			
FS1/2K	Front stand complete	25	4/-
F88/2K	Front stand pivot pin	25	4d.
FK157/4	Front mudguard stay (cranked for speed-		
	ometer drive)	24	1/3
FK58/9	Rear mudguard stay	25	5/6
FK58/7	Lifting handle and rear mudguard stay ..	25	6/6
A22/10	Rear number plate (large) size	25	1/6
KA12/4	Toolbag	25	10/-
KA153/2	Clip for toolbag	25	4d.
KA97/2	Leather packing washer for use with KA153/2	—	1d.
SL8/10	Bolt for securing KA153/2	25	2d.
SL56/5	Nut for use with SL8/10	25	1d.
FK58/5	Detachable carrier	24	17/6
SL8/3	Bolt for fixing FK58/5 to mudguard stay ..	24	2d.
SL56/4	Nut for use with SL8/3	24	1d.
SL6/32	Washer for use with SL56/4	24	1d.
SL9/1	Bolt for fixing FK58/5 to saddle support ..	24	2d.
SL56/6	Nut for use with SL9/1	24	1d.
SL6/40	Washer for use with SL56/6	24	1d.
FK171/3	Rear stand	25	12/6
FK182	Stand spring supporting link	25	9d.
SL56/4	Nut for securing FK182	25	1d.
SL6/32	Washer for use with SL56/4	25	1d.
SADDLE SECTION.			
SL61/1	Distance piece for use with saddle bolt A151	25	each. 3d.
PETROL TANK AND FITTINGS SECTION.			
KA1/5	Petrol tank	24	each. 70/-
A4/2A	Filler cap	24	3/6
KA158/4	Cork washer for above	24	9d.
SL11/12	Fixing bolt for front of tank	24	3d.
SL11/14	Fixing bolt for rear of tank	24	5d.
SL56/8	Nut for use with SL11/14	24	2d.
KA31/6	Petrol pipe	17	4/3
OIL TANK AND OIL PIPE SECTION.			
KA5/4	Oil tank	18	each. 27/6
KA9/4	Oil feed pipe with nut	17	4/6
KA8/3	Oil pipe union and filter for KA5/4	24	3/6
CK20/2	Nut for securing KA5/4 to battery carrier ..	24	7d.
KA72/4	Oil pipe from cambox to disc valve	24	3/3
COIL IGNITION AND LIGHTING SECTION.			
E20	Coil complete	—	26/9
E25	Condenser and fixing plates	—	6/3
E17	Rubber buffer ring for E20	25	6d.

Part No.	Name of part.	For Illustration See Plate No.	Price
Coil Ignition and Lighting Section.—Continued.			
SL8/15	Bolt for securing E20 and E25	25	2d.
SL6/32	Washer for use with SL8/15	25	1d.
E26/2	Battery (Exide) with buffered lid	—	17/6
E8	Battery carrier plate	25	2/6
SL30/13	Stay rod for E8	25	5d.
SL56/4	Nut for use with SL30/13	25	1d.
E9	Strap for battery carrier	25	6d.
SL8/3	Bolt for securing E8 to frame	25	2d.
E10	Countersunk head screw for fixing E8 to frame	25	2d.
SL56/4	Nut for use with SL8/3 and E10	25	1d.
E27	Head lamp with ammeter (Less Diplite) ..	—	37/6
E27/2	Head Lamp (With Diplite)	—	42/6
E28	Tail lamp	—	4/6
E29	Head lamp brackets with nuts, per pair ..	—	6/3
E32	Bolt for fixing E27 to E29	—	8d.
E47	Tell-tale lamp for ignition circuit	—	5/-
E37	High tension cable	—	1/-
	Complete cable assembly (for lighting and		
	ignition)	—	7/6
E44	Rubber cover for dynamo terminals	—	6d.
E45	Rubber band for grouping cables	—	6d.
E46	Cable straps	—	2d.
E21	Electric horn with cable	25	11/6
E31	Push button	25	3/-
SL80/2	½" 40T screw for fixing E31	25	1d.
KA49/3	Clip for securing horn cable to handlebar ..	25	2d.
Parts as fitted to 1930 and 1931 KSS for Miller SUS set.			
FK26/3	Engine plates (A & B)	26	3/6
E6	Dynamo strap	25	7d.
E5/2	Dynamo bridge piece	25	6d.
FK43	Swivel joint	25	6d.
SL30/16	Stud for swivel joint	25	1d.
SL56/4	Nut for use with SL30/16	25	1d.
E19/2 &			
E19/3	Pulley for engine shock absorber	26	5/-
K93/2	Shock absorber screwed collar	25	3/6
T43/2	Collar nut	25	2/6
E16/2	Dynamo driving belt	26	1/9
KA93/3A	Dynamo belt cover back plate	26	4/-
KA93/3B	Dynamo belt cover (front)	26	6/-
KA94/2	Belt cover steady stud	25	9d.
SL8/19	Pin for Belt cover	22	3d.
SL8/3	Pin for belt cover and chain guard	25	1d.
SL6/36	¼" washer for use with SL8/3	25	1d.
FK28/8	Chainguard	26	16/-
E28	Tail lamp	—	4/6
DM3G	Dynamo complete	—	50/-
E12/2	Dynamo pulley (state whether Taper or		
	parallel hole)	—	3/6
E26/2	Exide Battery	—	17/6
NOTE. For machines not originally fitted with SUS sets, the following battery carrier is required:—			
	Type 604 battery carrier	—	5/-

Part No.

Name of Part

For Illustration
See Plate No.Price
each.**SUNDRIES.**

A48	1" Double cable clip	26	2d.
A49	1" Single cable clip	26	2d.
KA49	1 1/2" Single cable clip	26	2d.
KA49/2	1 1/2" Single cable clip	26	2d.
KA68/2	1 1/2" Double cable clip	26	1/6
A157	License holder complete	26	3d.
A157A	License holder glass		
SD1	Andre steering damper complete with strap for either top tube fixing or saddle tank fixing	26	17/6
SD2	Steering damper base	26	5/-
SD3	Steering damper ebonite knob	26	4/-
SD4	Friction disc	26	1/-
SD5	Hinged centre friction plate	26	1/3
SD6	Anchorage strap extension	26	1/3
SD7	Anchorage strap	26	3d.
SD8	Hinge pin	26	2d.
SD9	Nut for SD7	26	2d.
SD10	Locking pin for anchorage arm	26	1d.
SD11	Nut for use with SD9	26	1d.
SD12	Washer for use with SD10	26	1/6
SD13	Top friction plate	26	1/-
SD14	Spider spring	26	2d.
SD15	Spring washer	26	9d.
SD16	Left hand locking pin	26	2/-
SD17	Centre adjusting bolt	26	1/-
SD18	Anchorage strap for saddle tank fixing	26	1/3
SD19	Anchorage strap for top tube fixing	26	9d.
SD20	Clip for SD18	—	3d.
SD21	Hinge bolt for SD19	26	2d.
SD22	Pinch bolt for SD19	26	2d.
SD23	Nut for use with SD20 and SD21	26	2/-
SD24	Steering damper adaptor for fork column	26	1/-
SD25	Expander bolt for SD23	26	3d.
A94	Nut for SD24	26	3/-
A95	Adaptor (early type)	26	6d.
A95	Bolt for securing A94		

Standard Re-enamelling and Repair Prices.

Re-enamelling Frame	16/-
Re-enamelling wheel (front or rear)	6/-
Re-enamelling Mudguard (front or rear)	3/6
Re-enamelling carrier or sports mudguard stays	3/-
Re-enamelling handlebar	1/9
Re-enamelling petrol tank with lining and transfers	12/6
Re-enamelling oil tank	3/6
Re-enamelling forks	10/-
Re-enamelling front or rear stand	1/6
R-enamelling and plating throughout, excluding dismantling and re-assembling	85/-
Decarbonising and griding in valves, excluding any new parts necessary	15/-
Rebuilding wheel with new rim and spokes and nipples	20/-
Supplying and fitting new inserts to clutch plates	8/6 set each.
Regrinding cylinder to 74 1/2 mm.	12/6
Oversize pistons as per prices on page 4.	

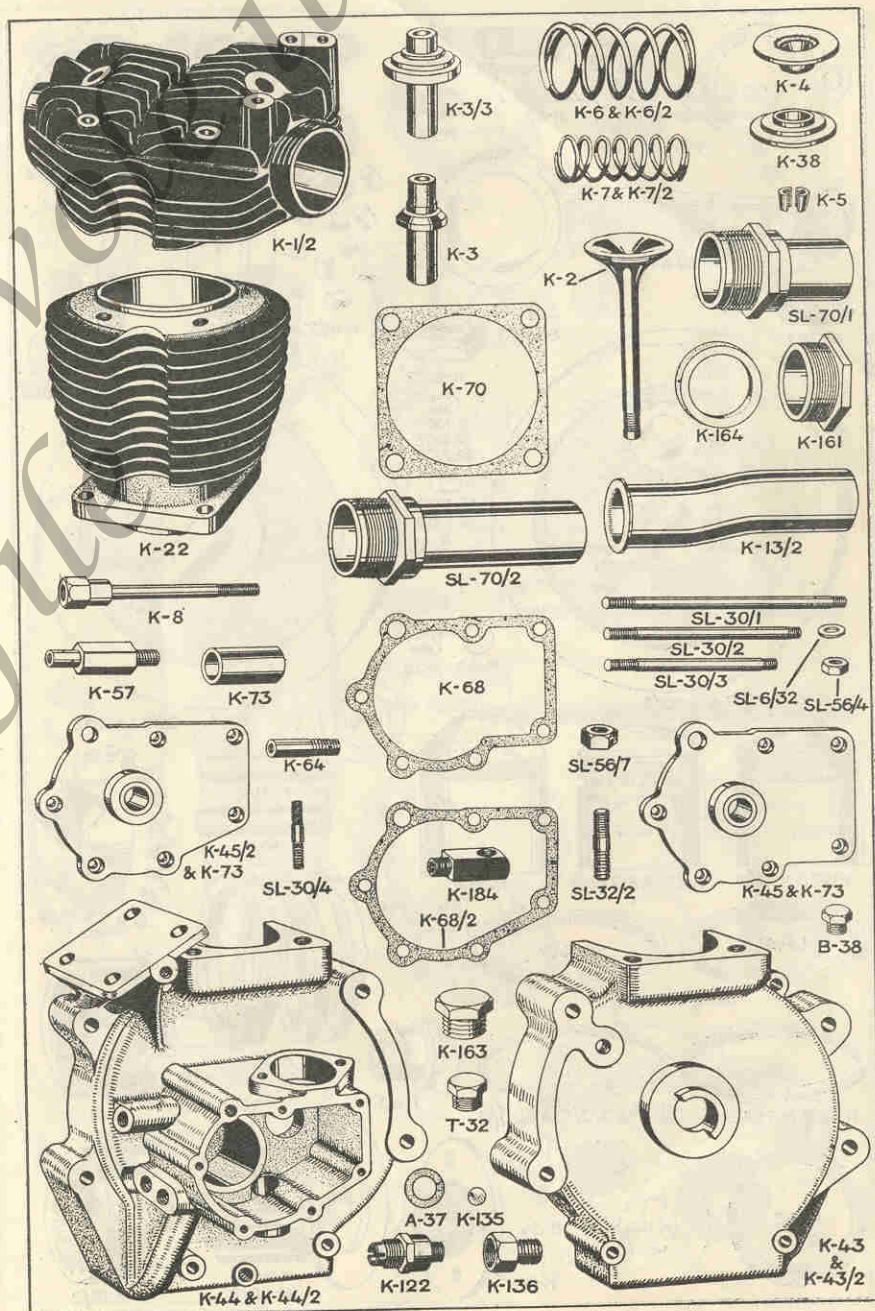


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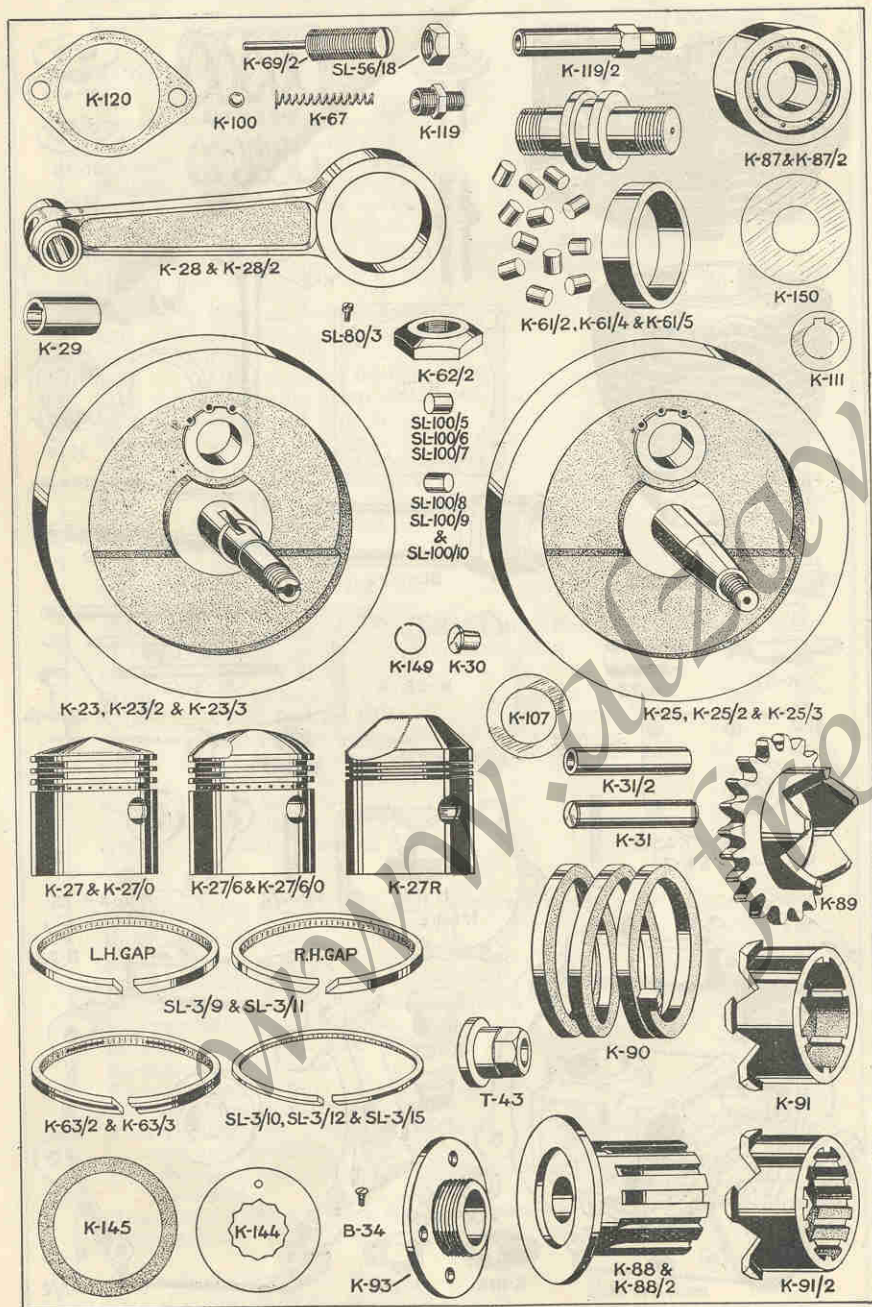


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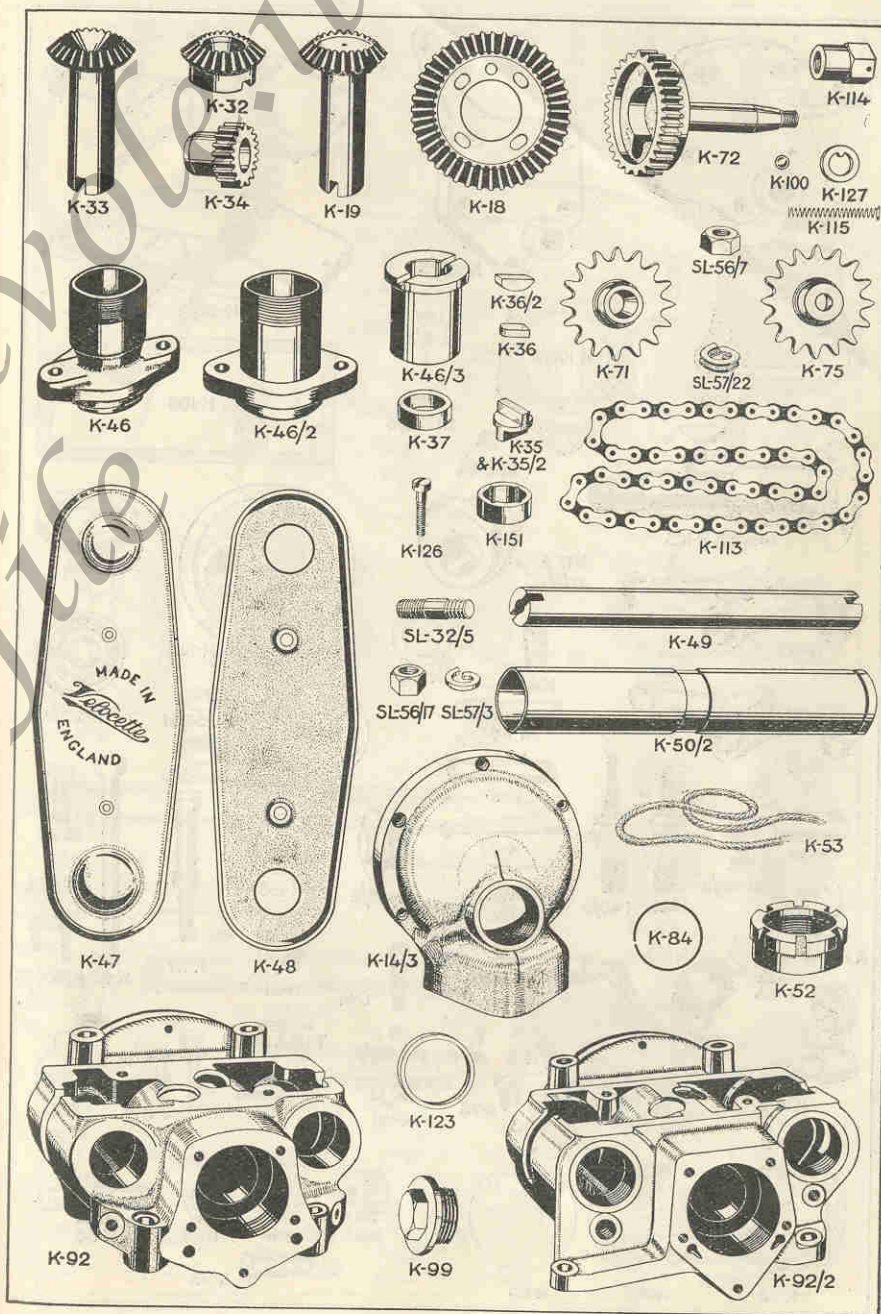


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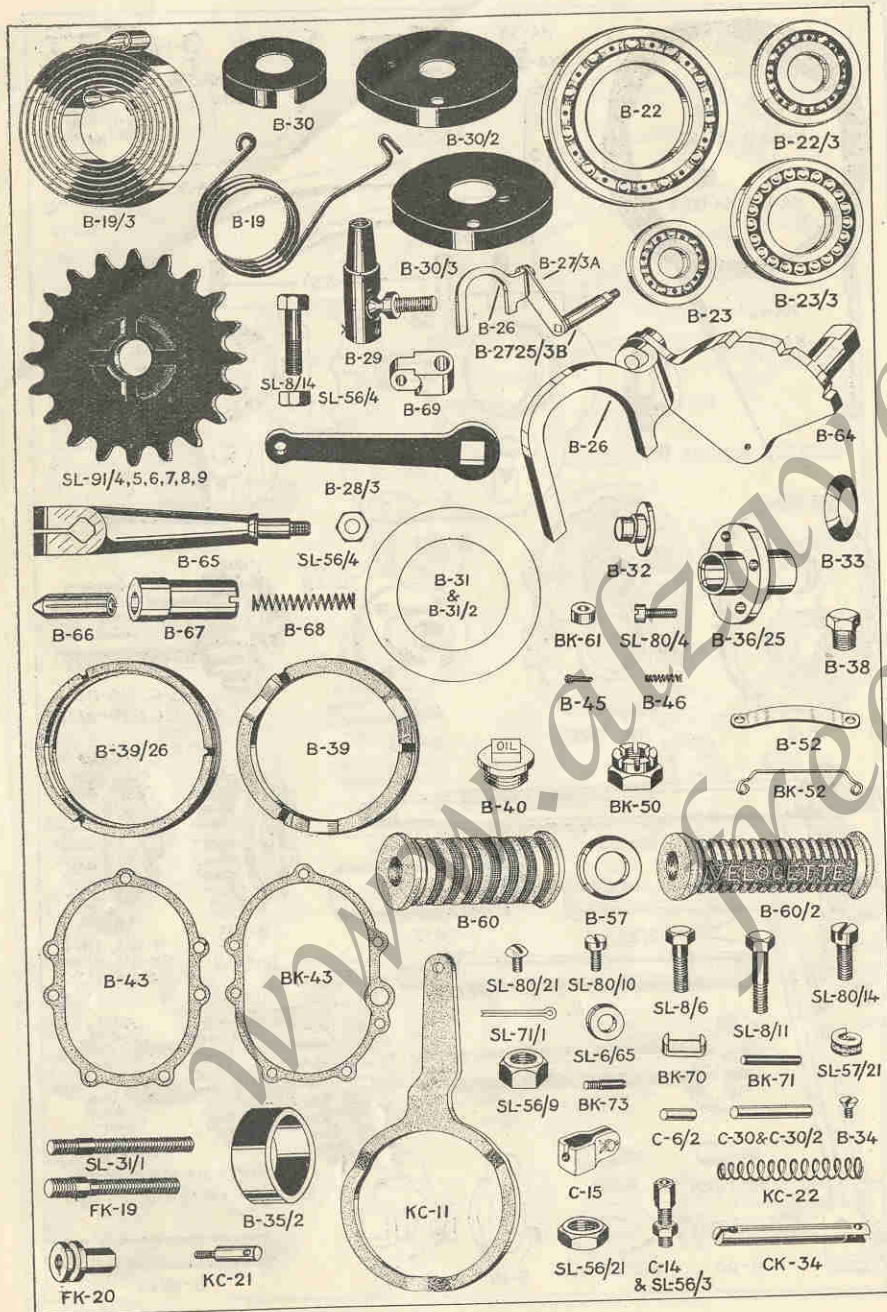


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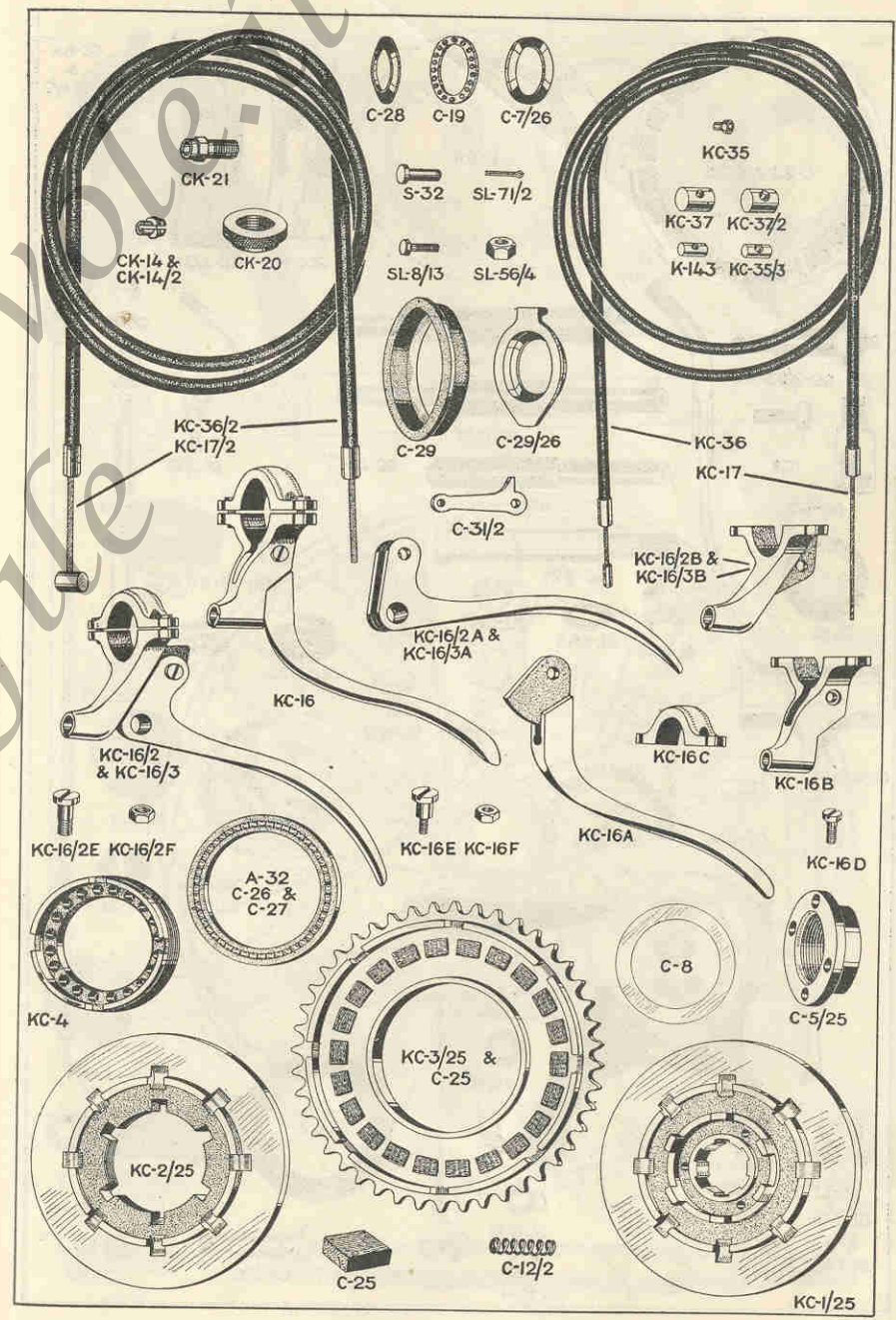


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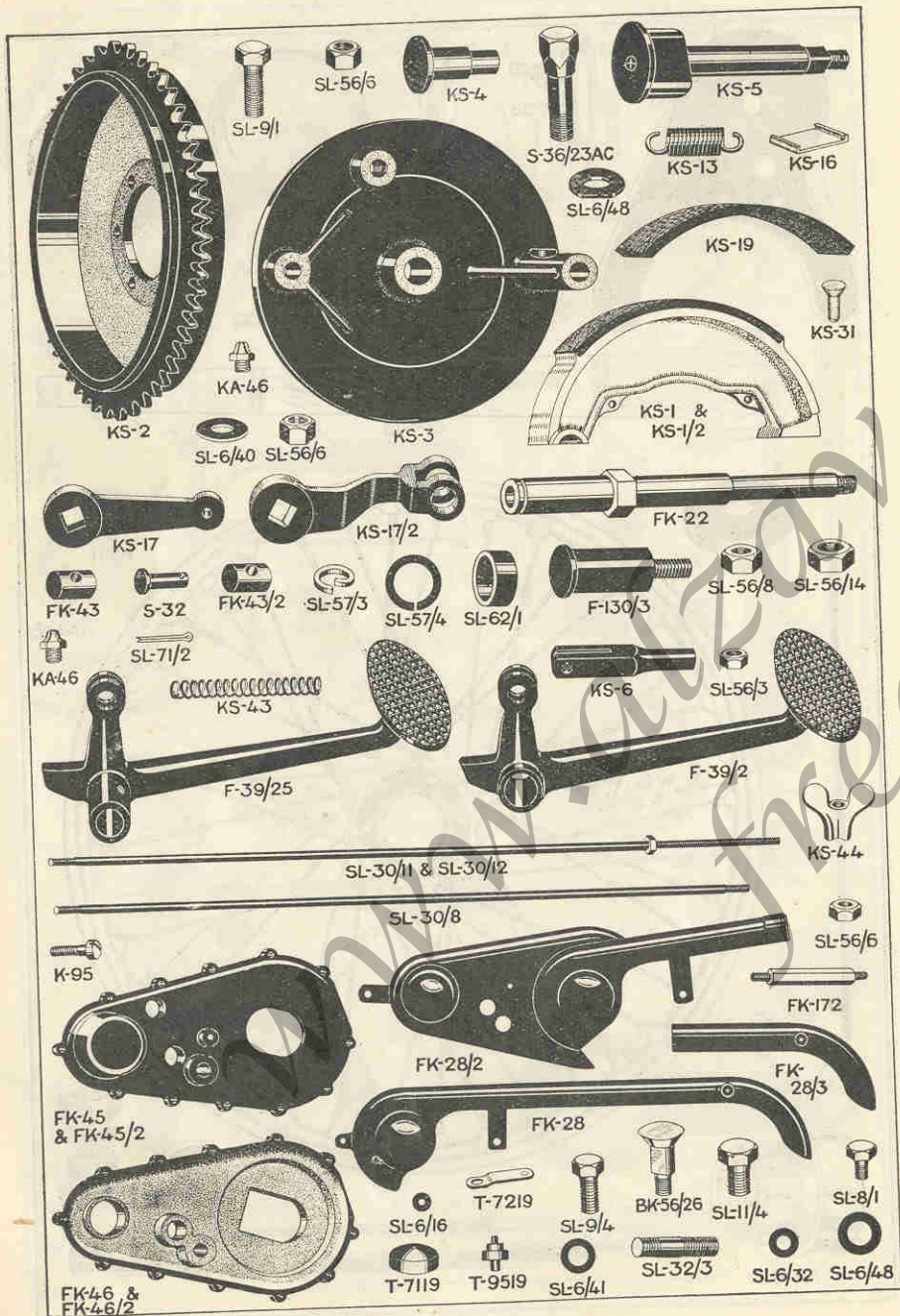


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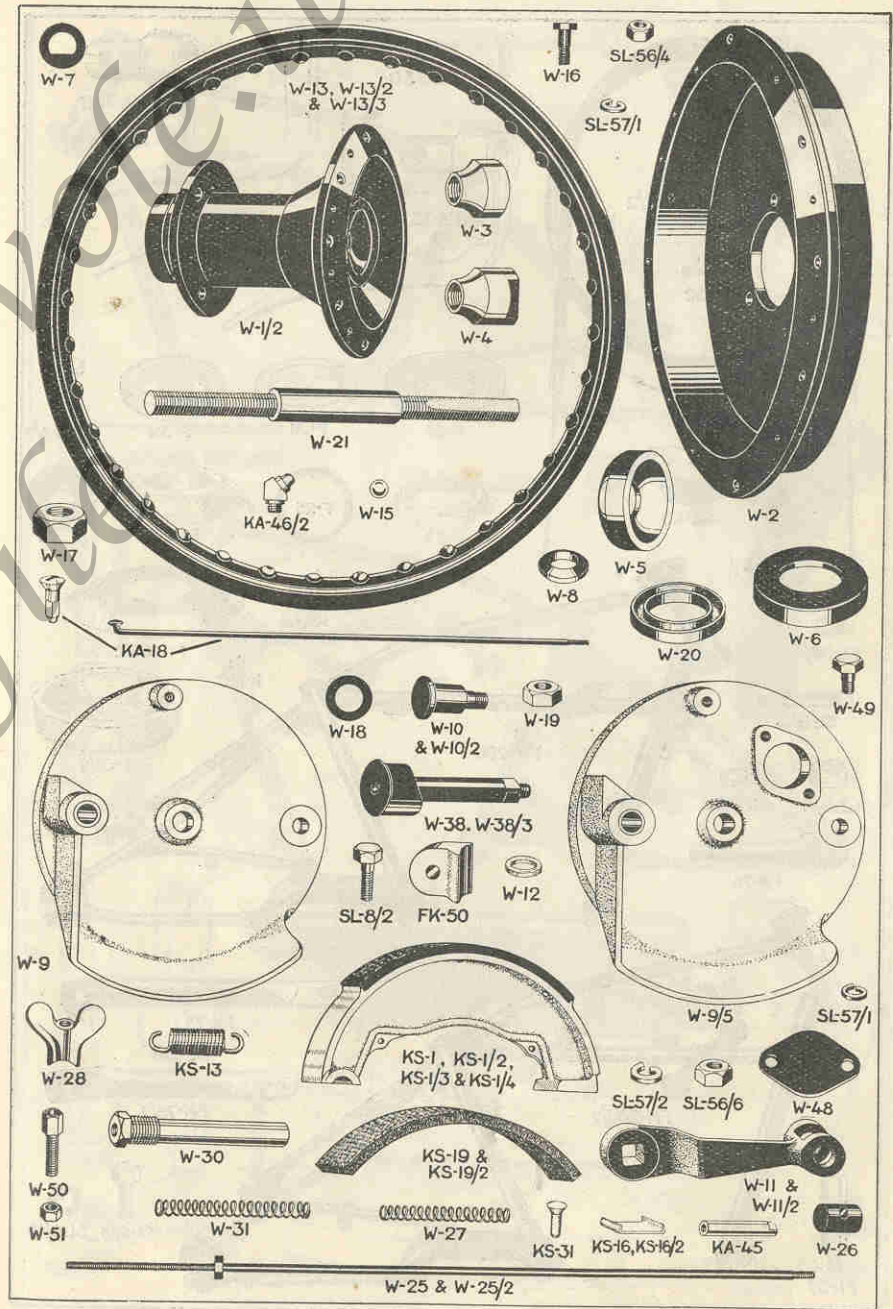


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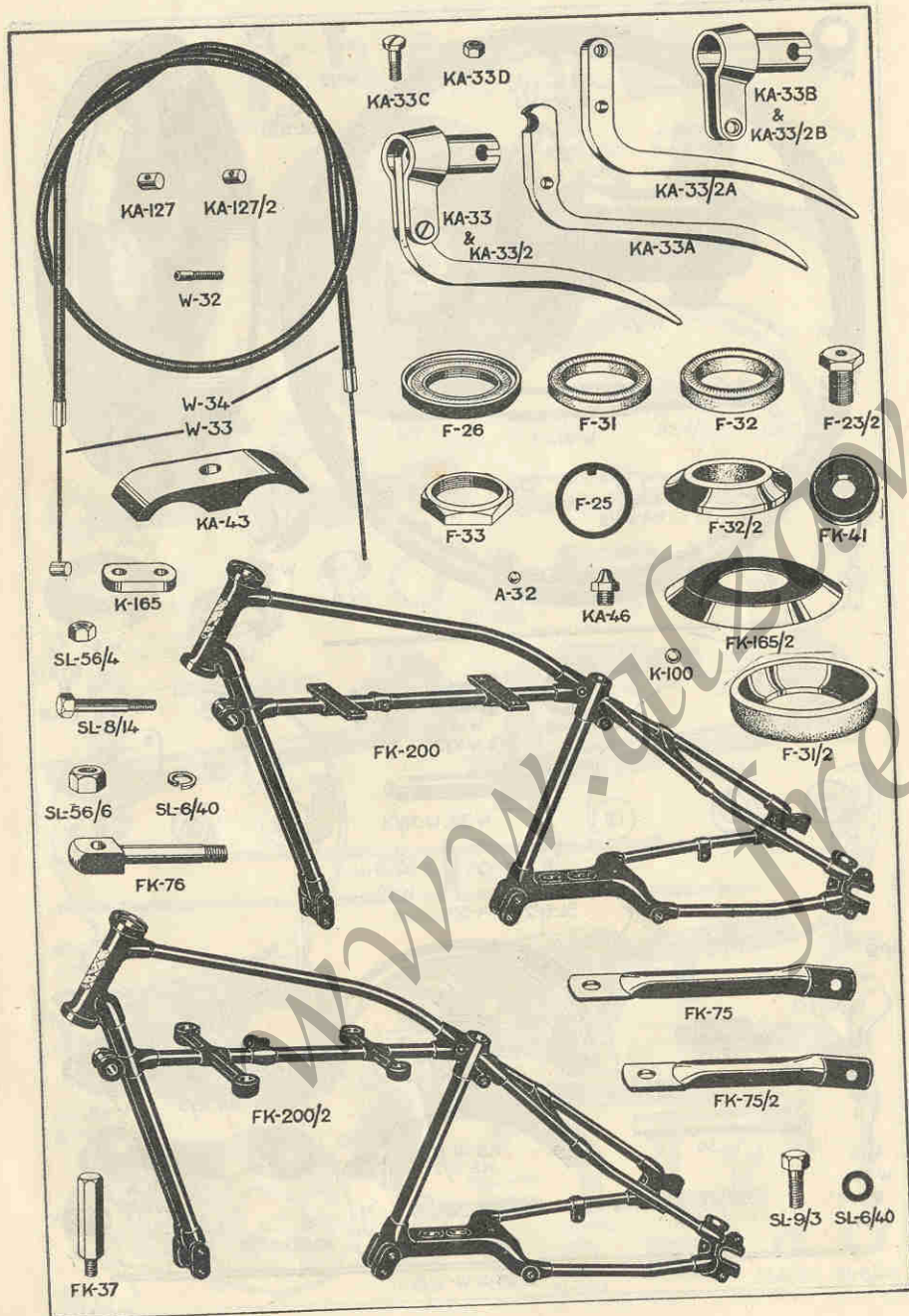


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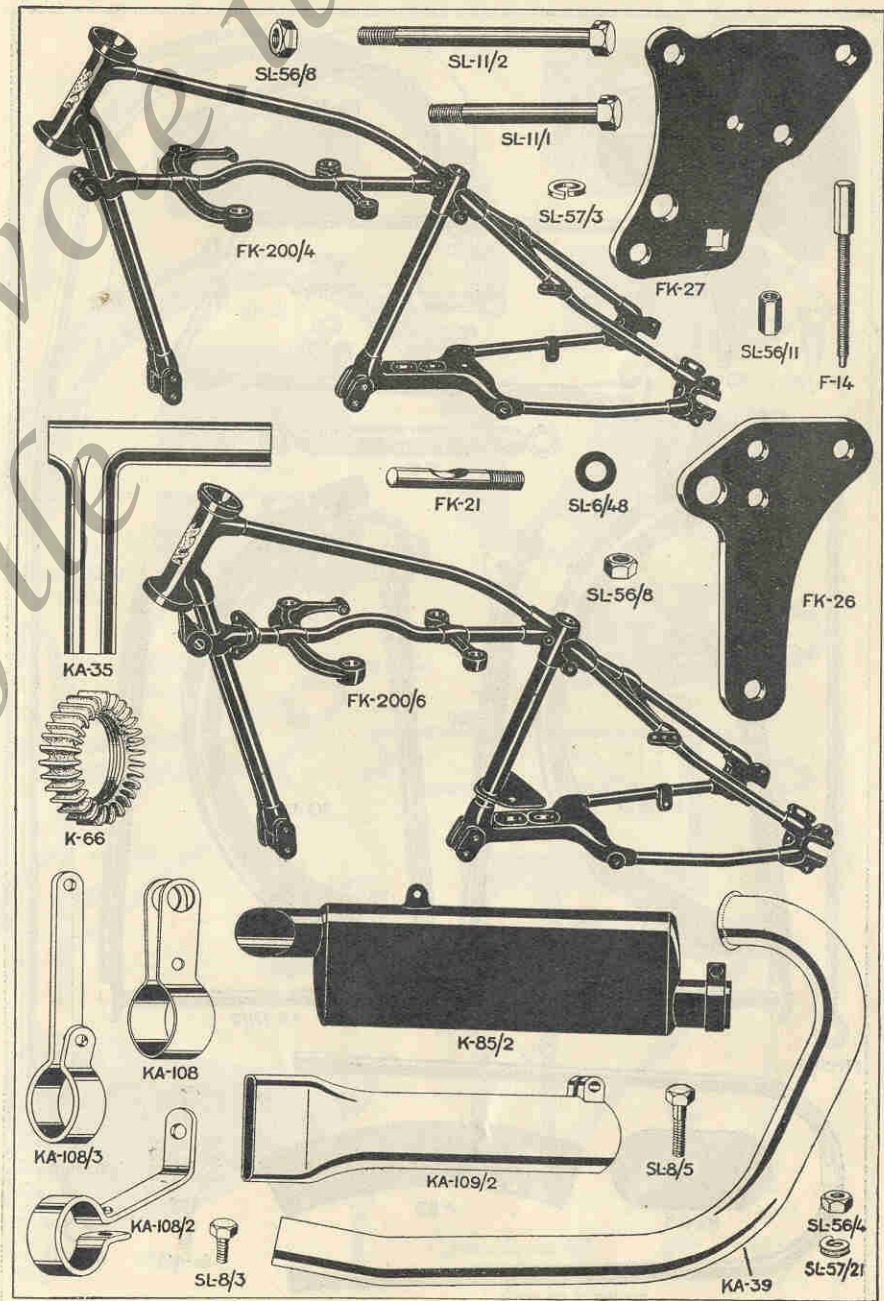


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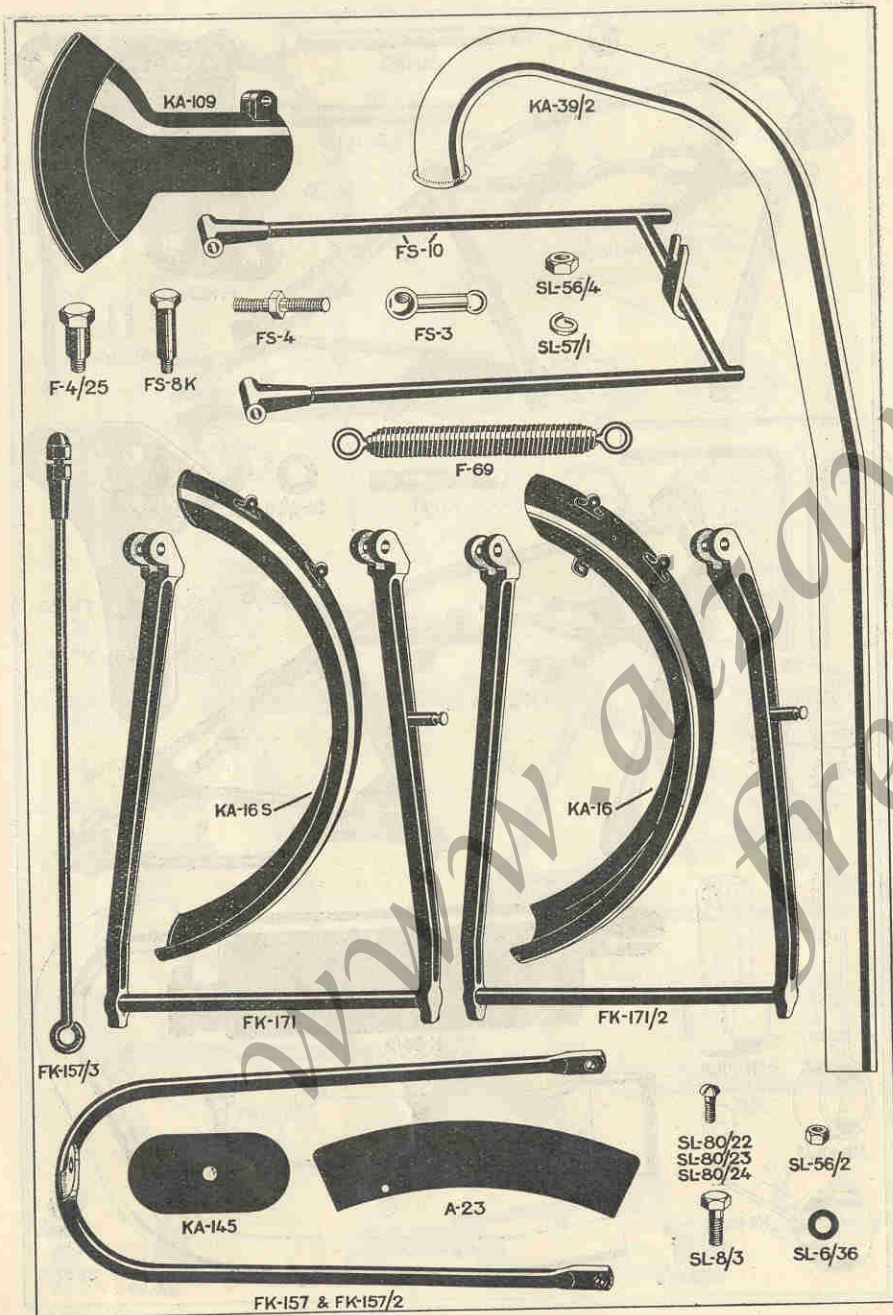


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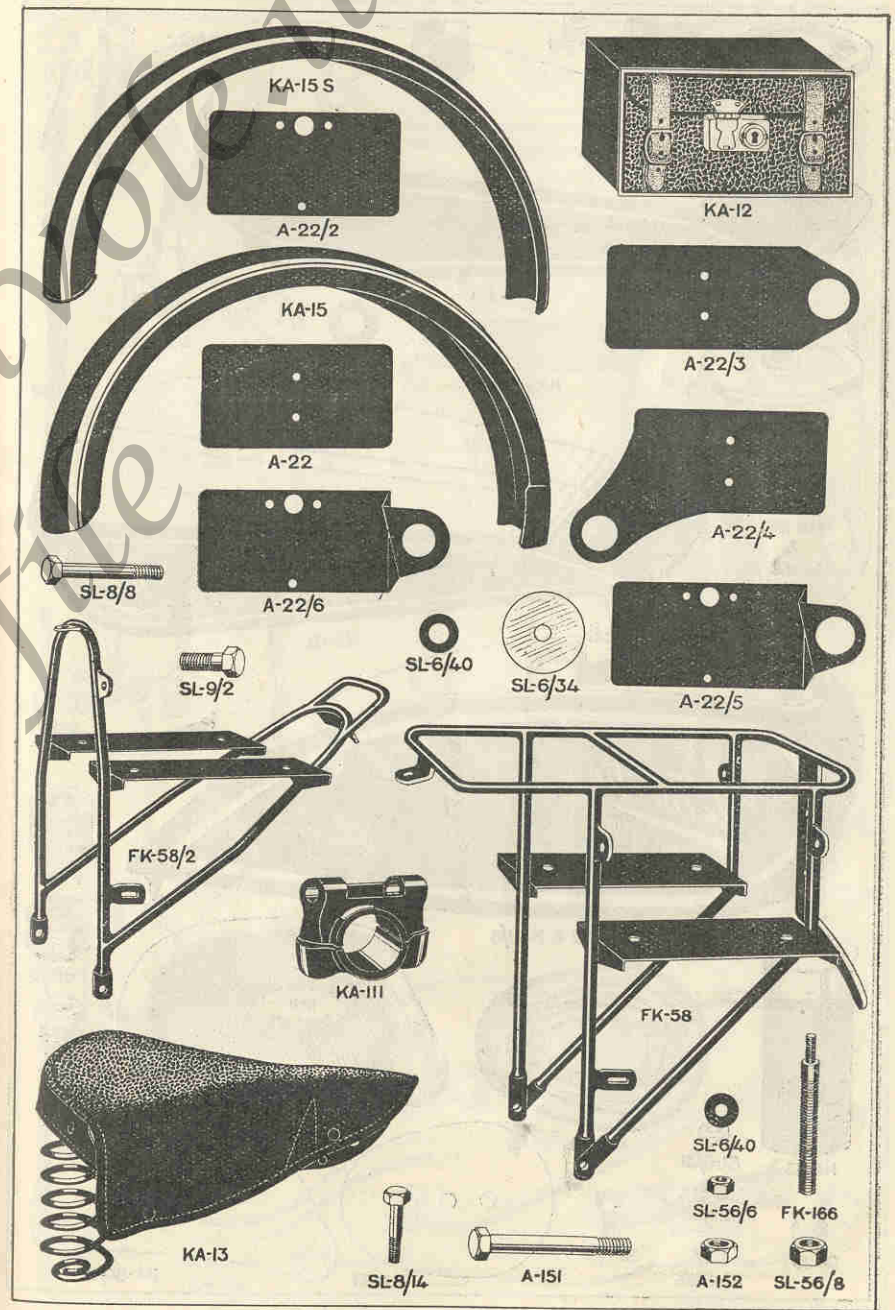


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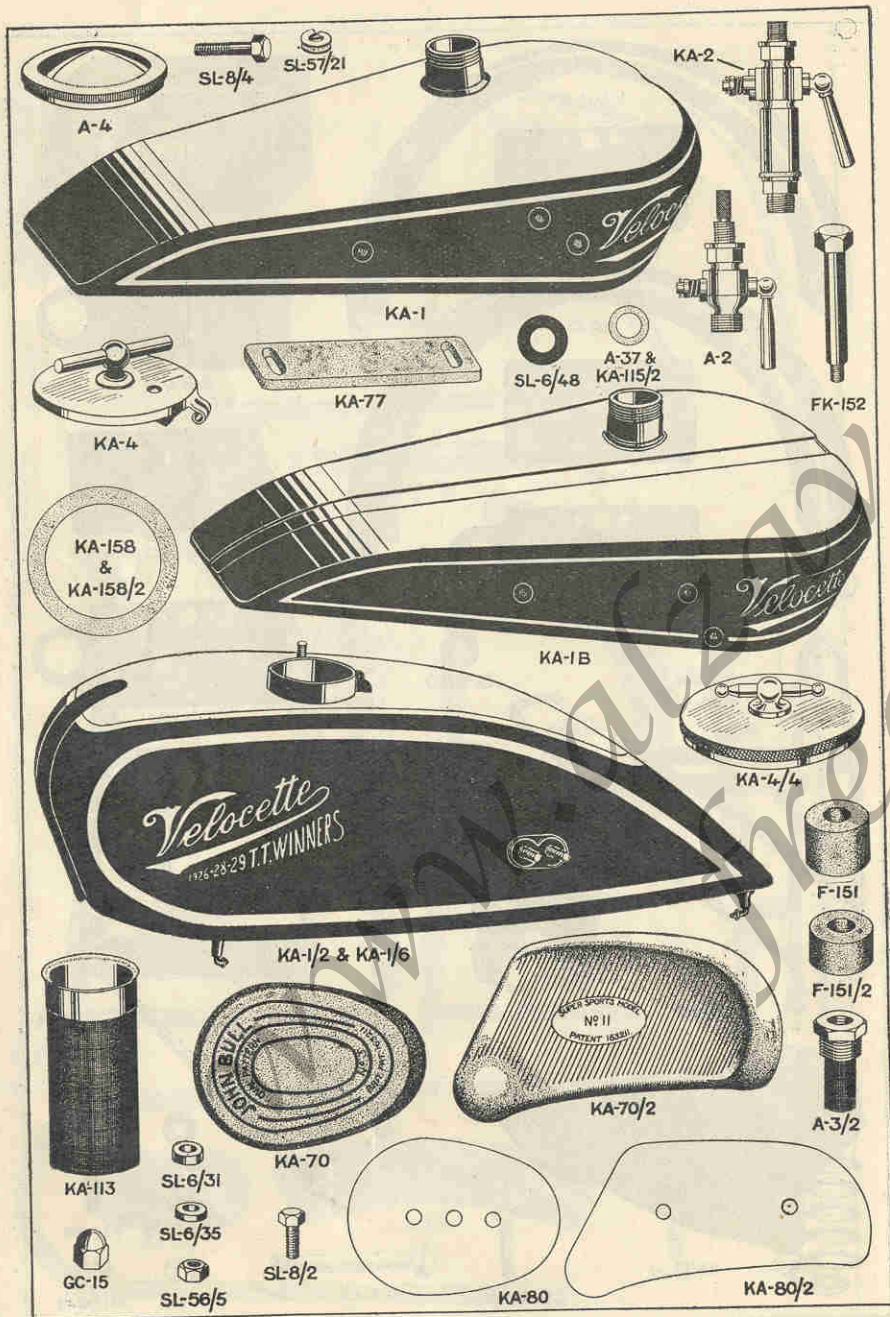


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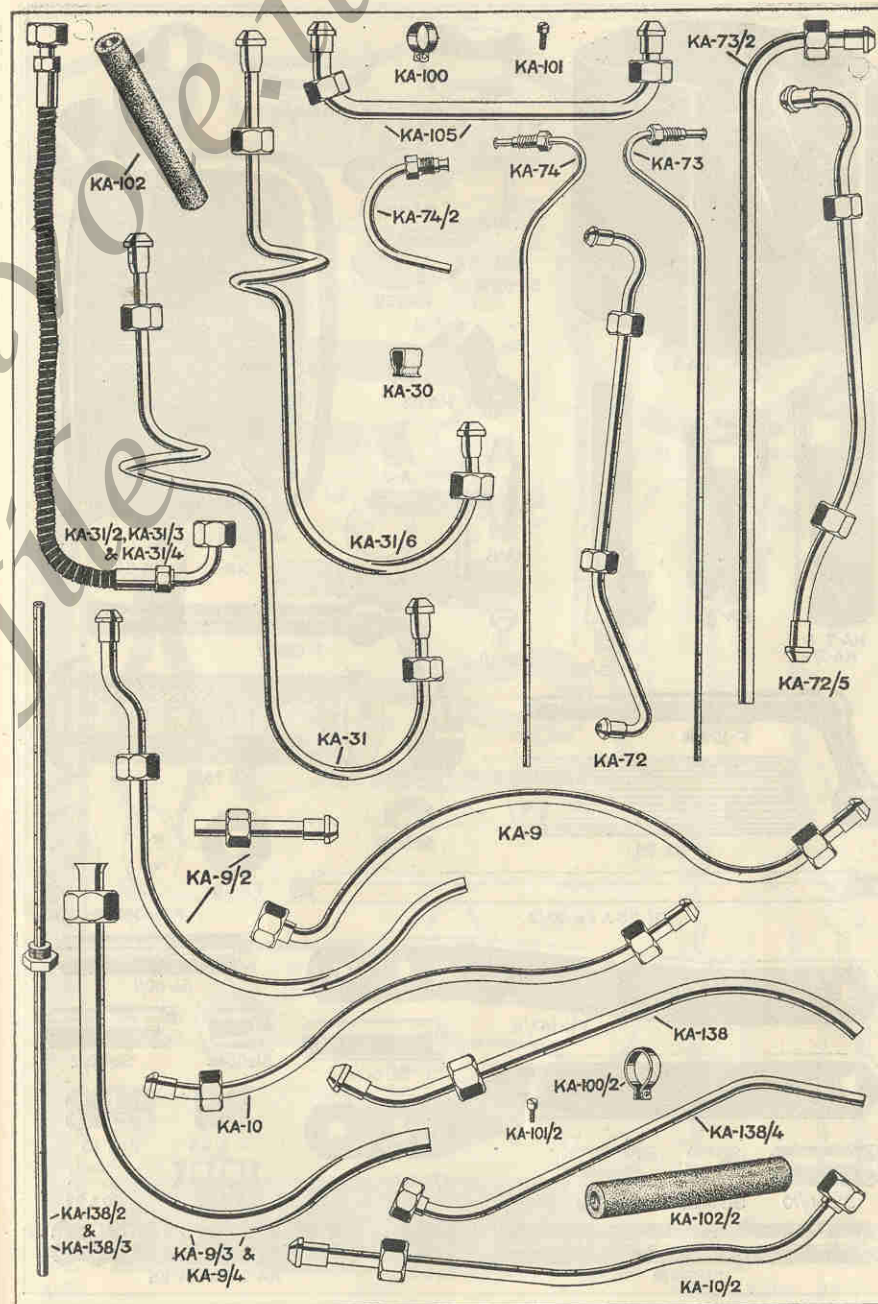


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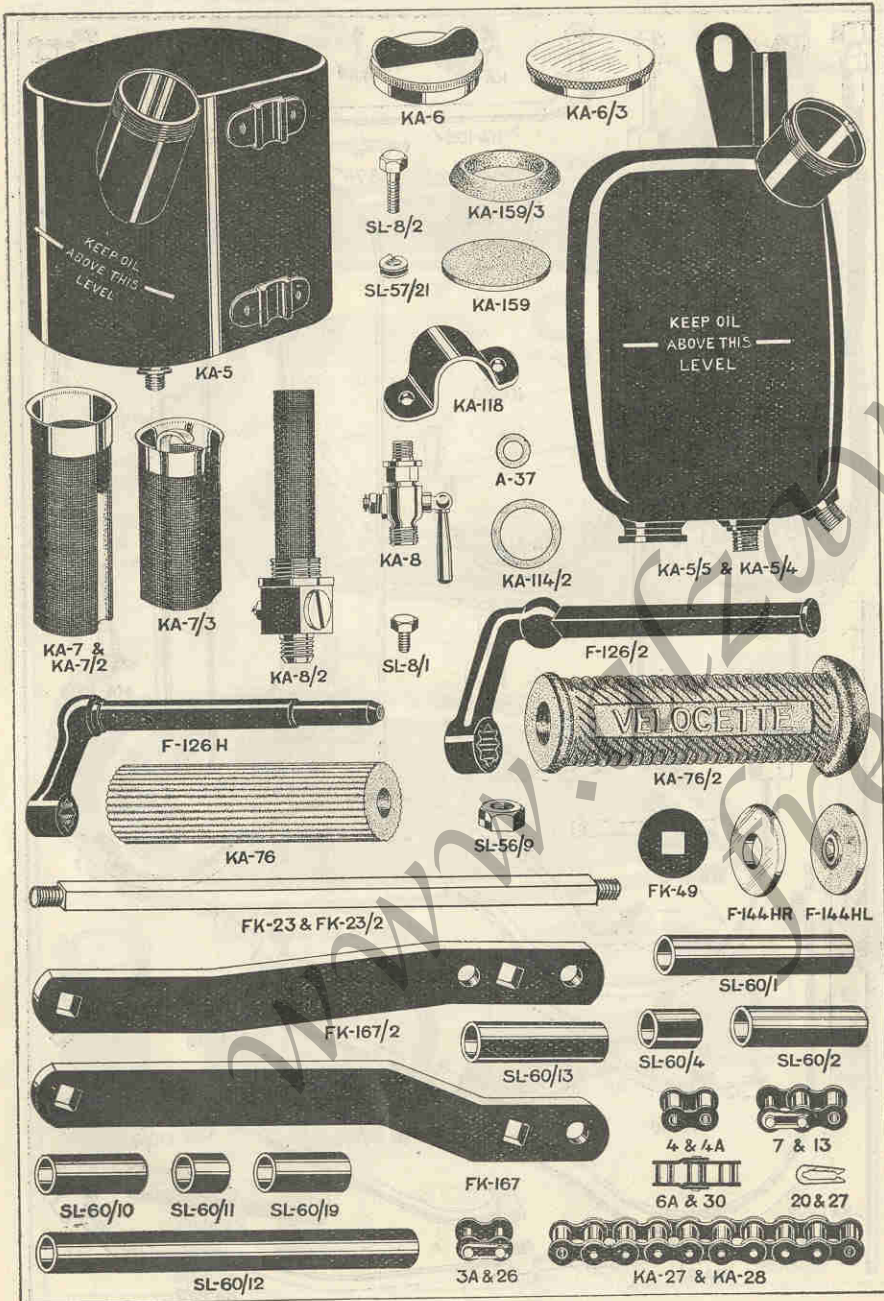


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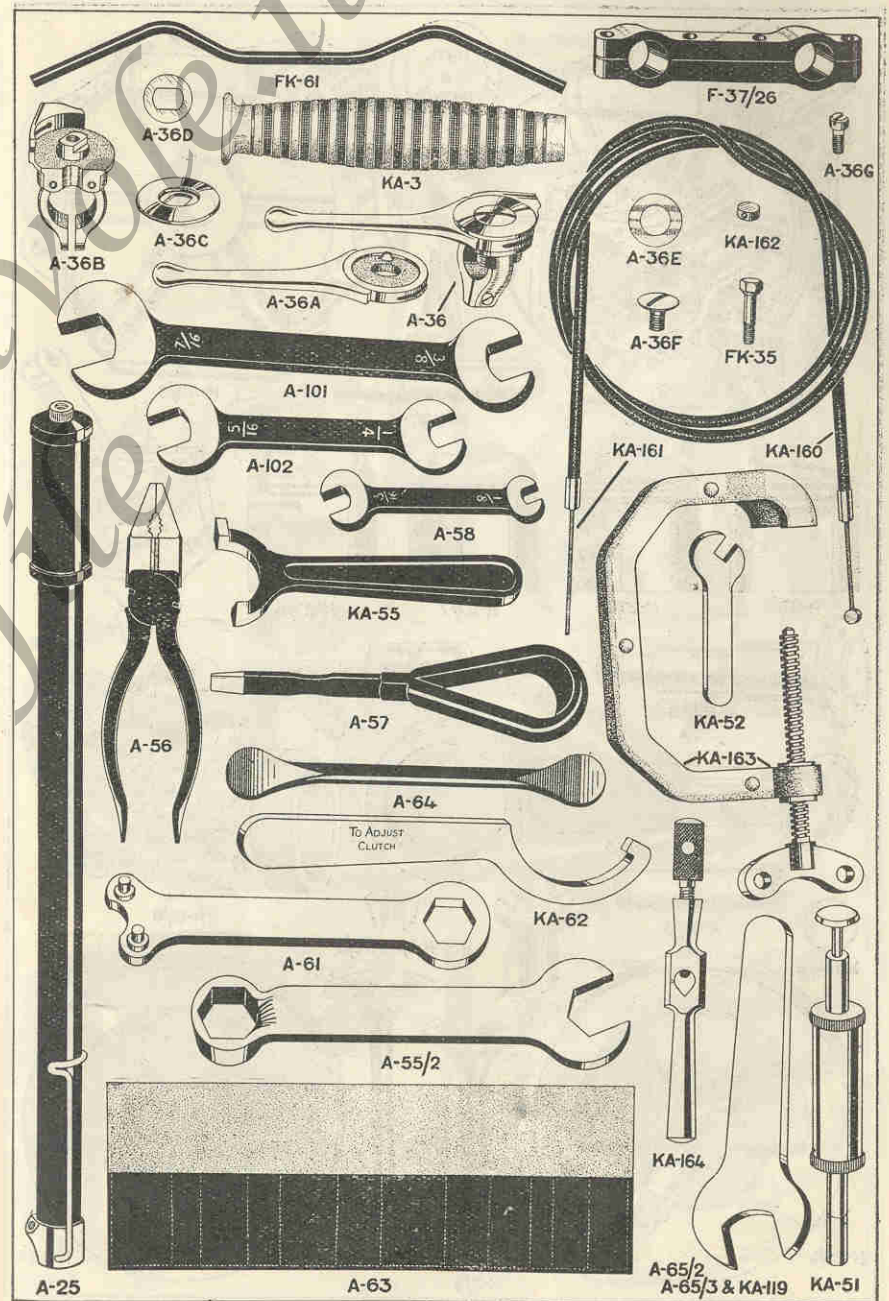


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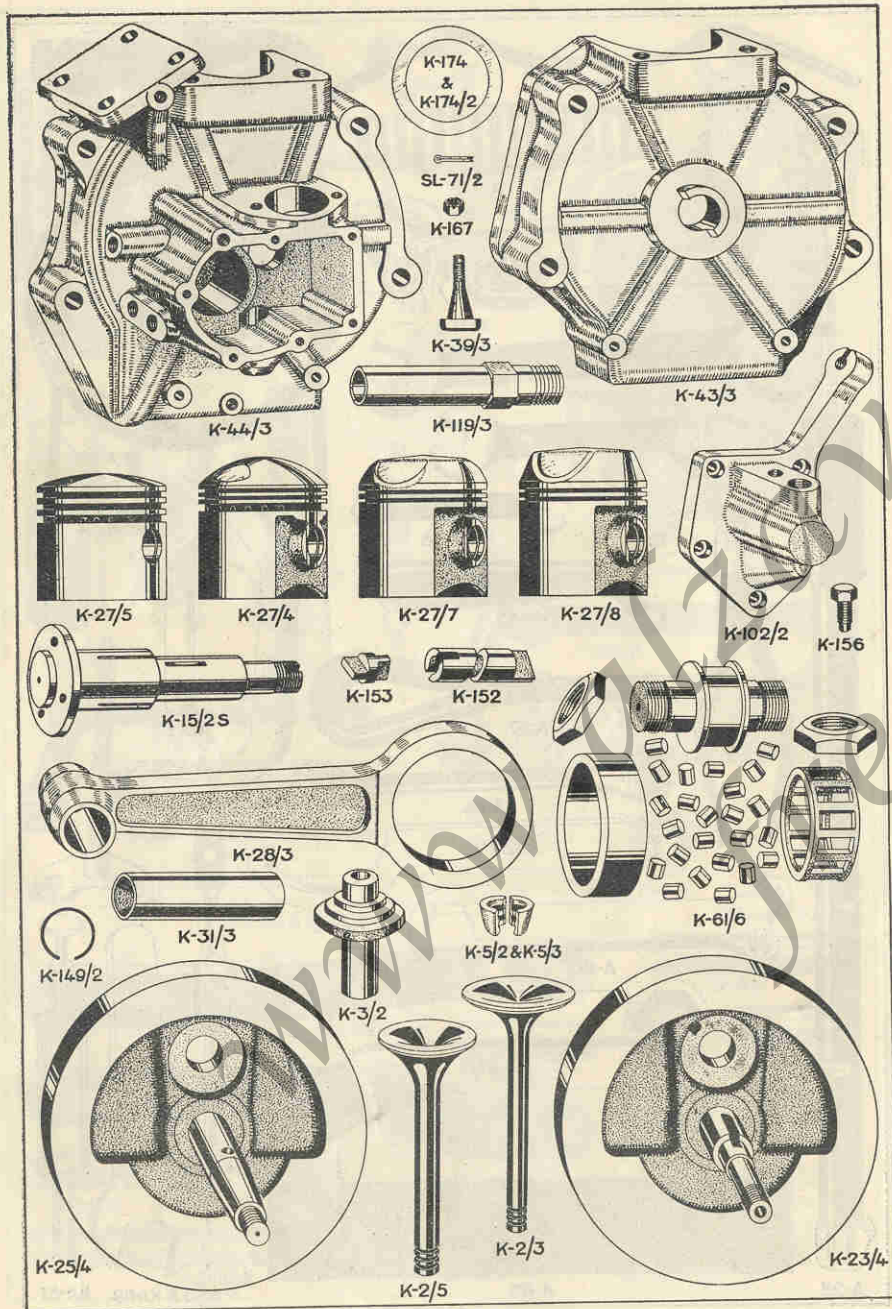


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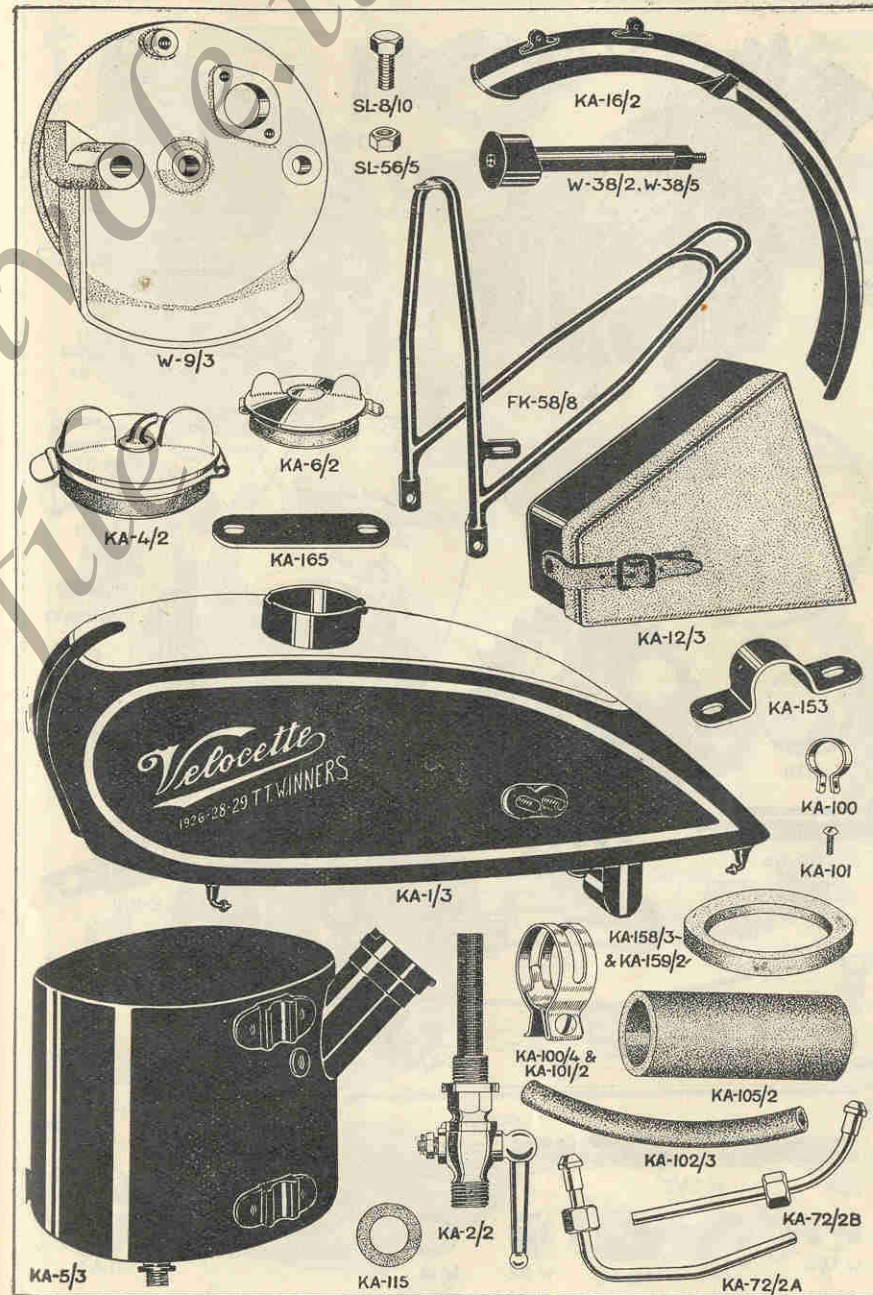


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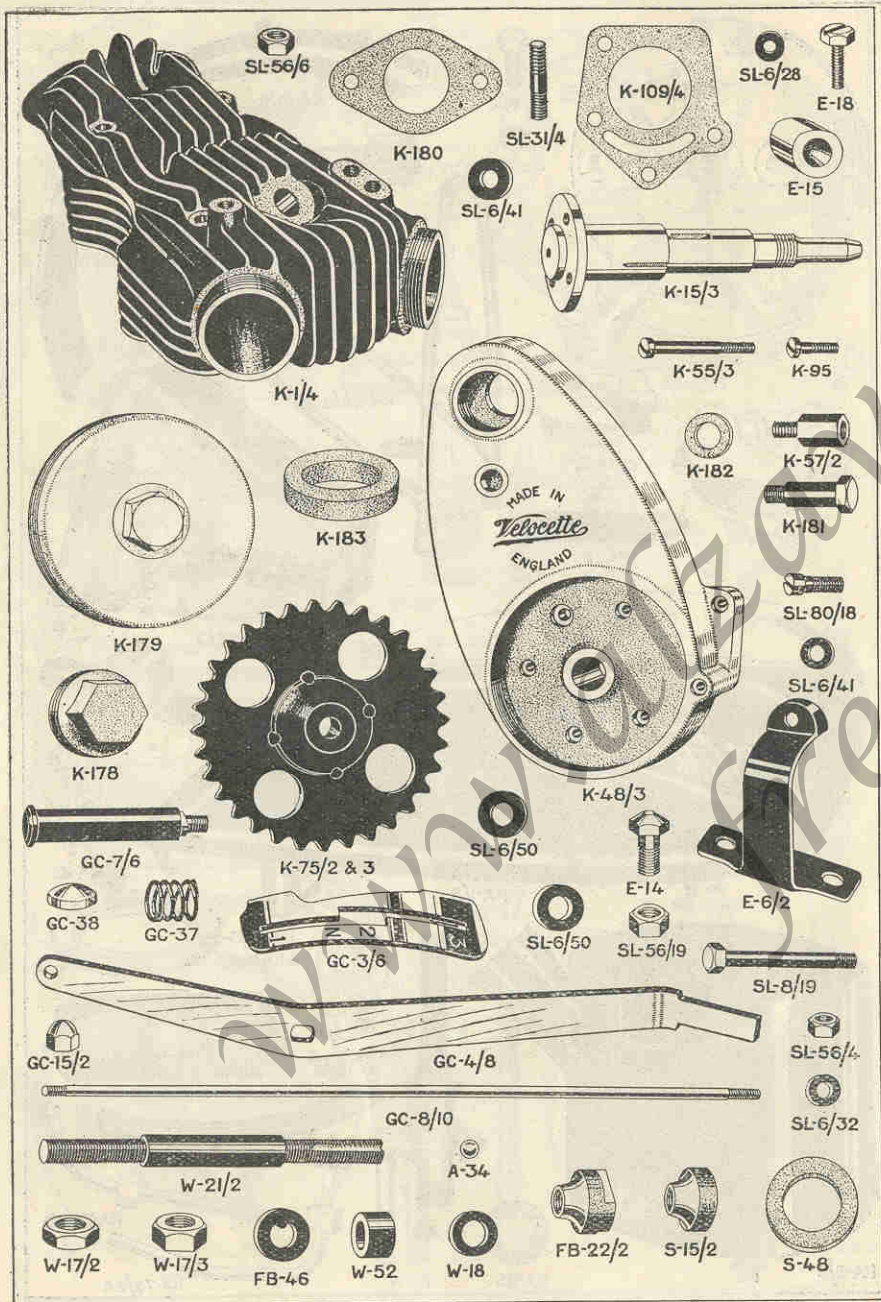


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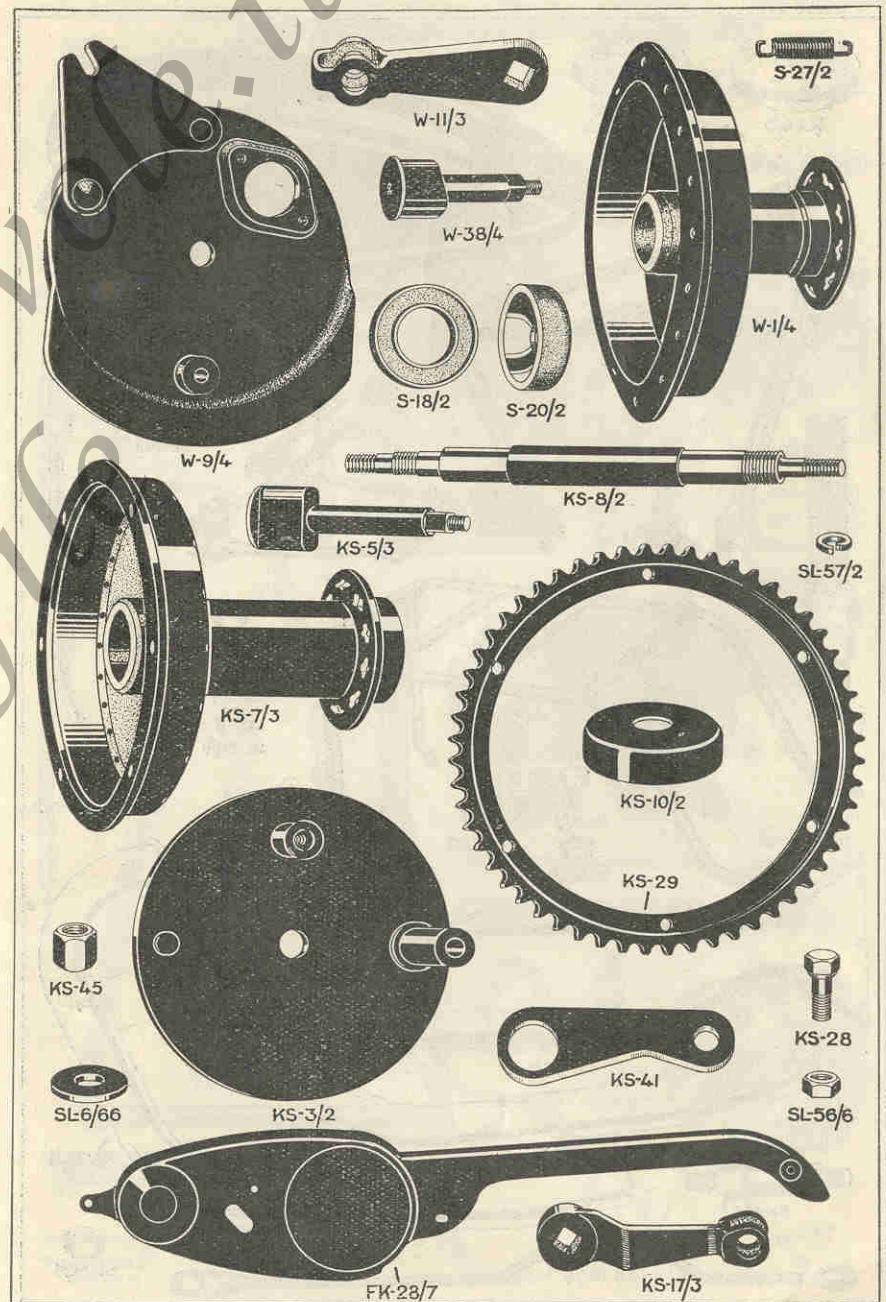


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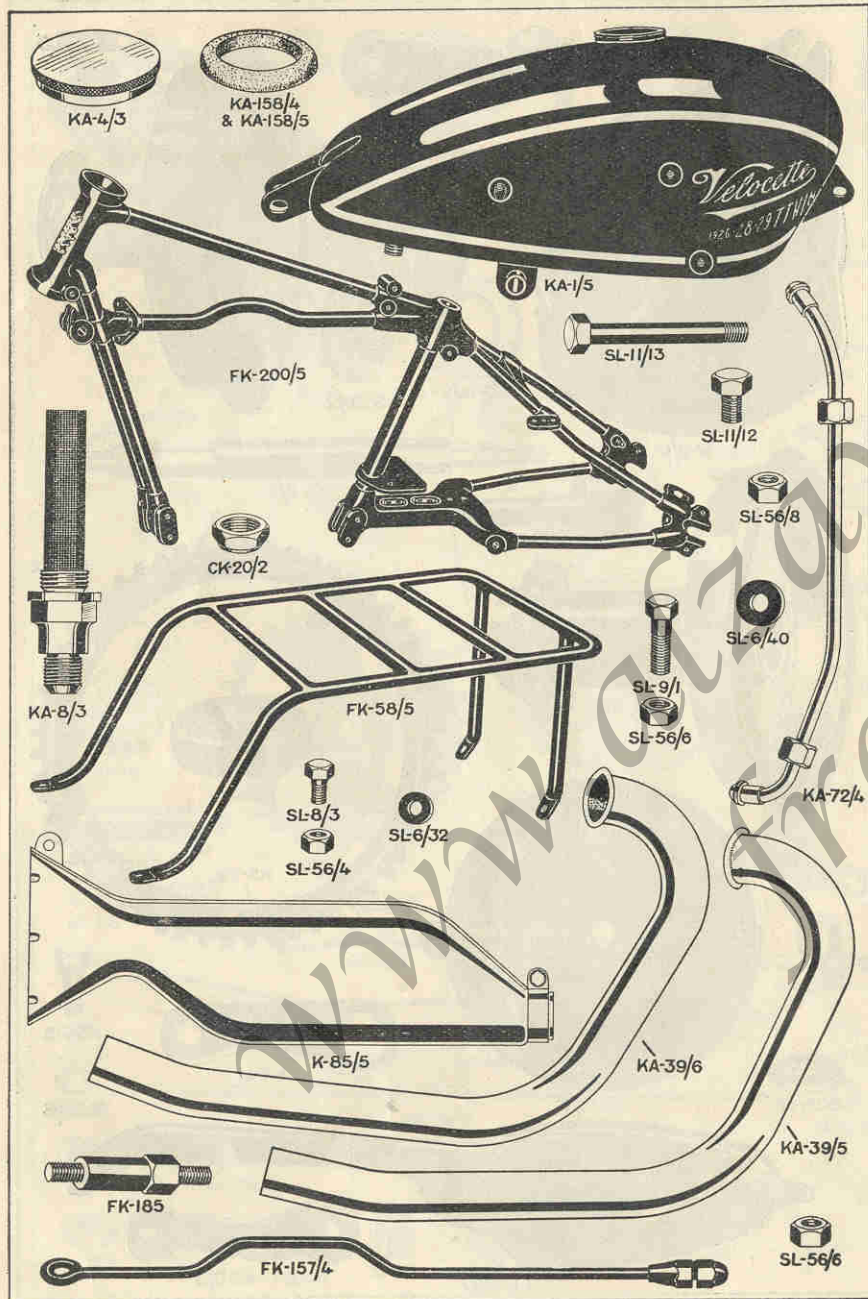


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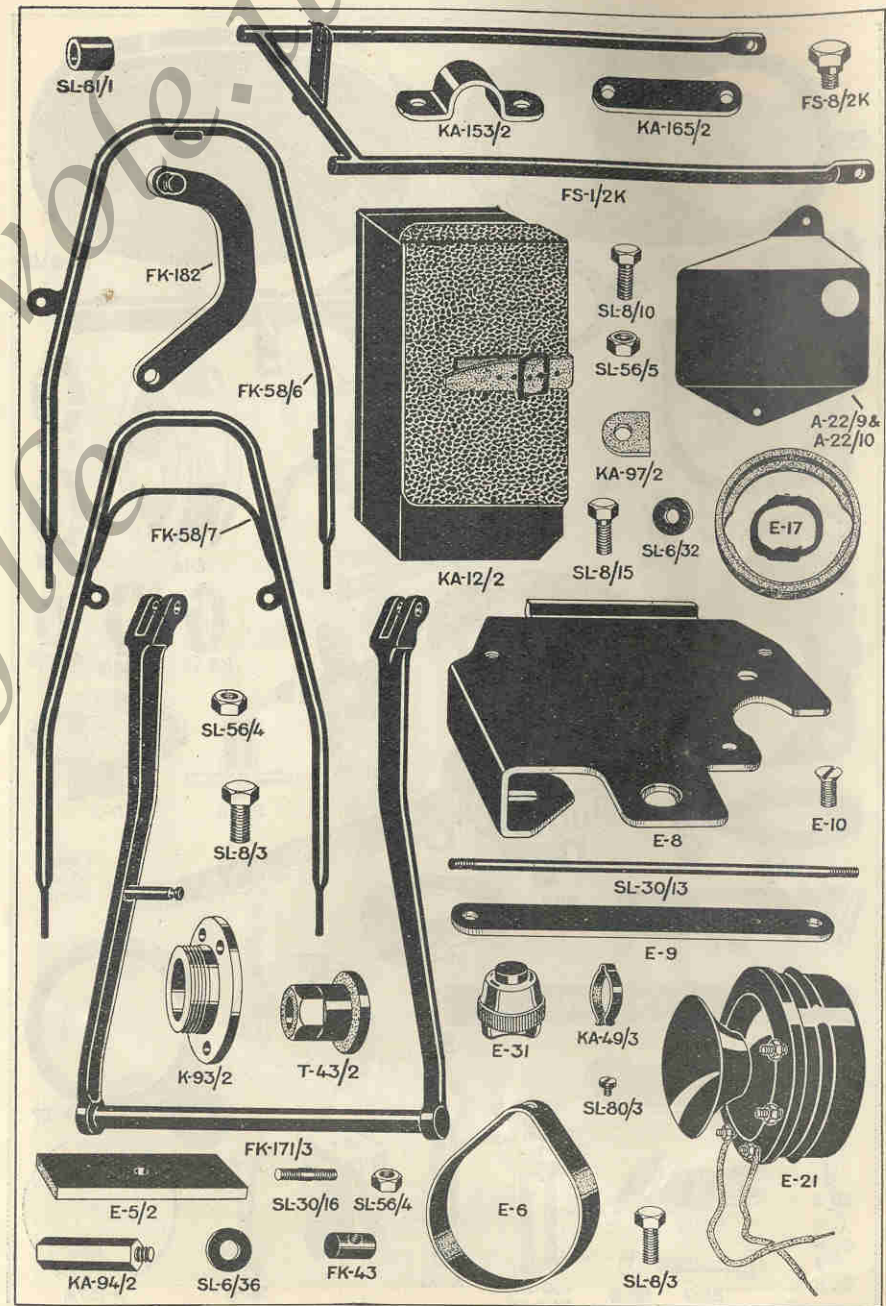


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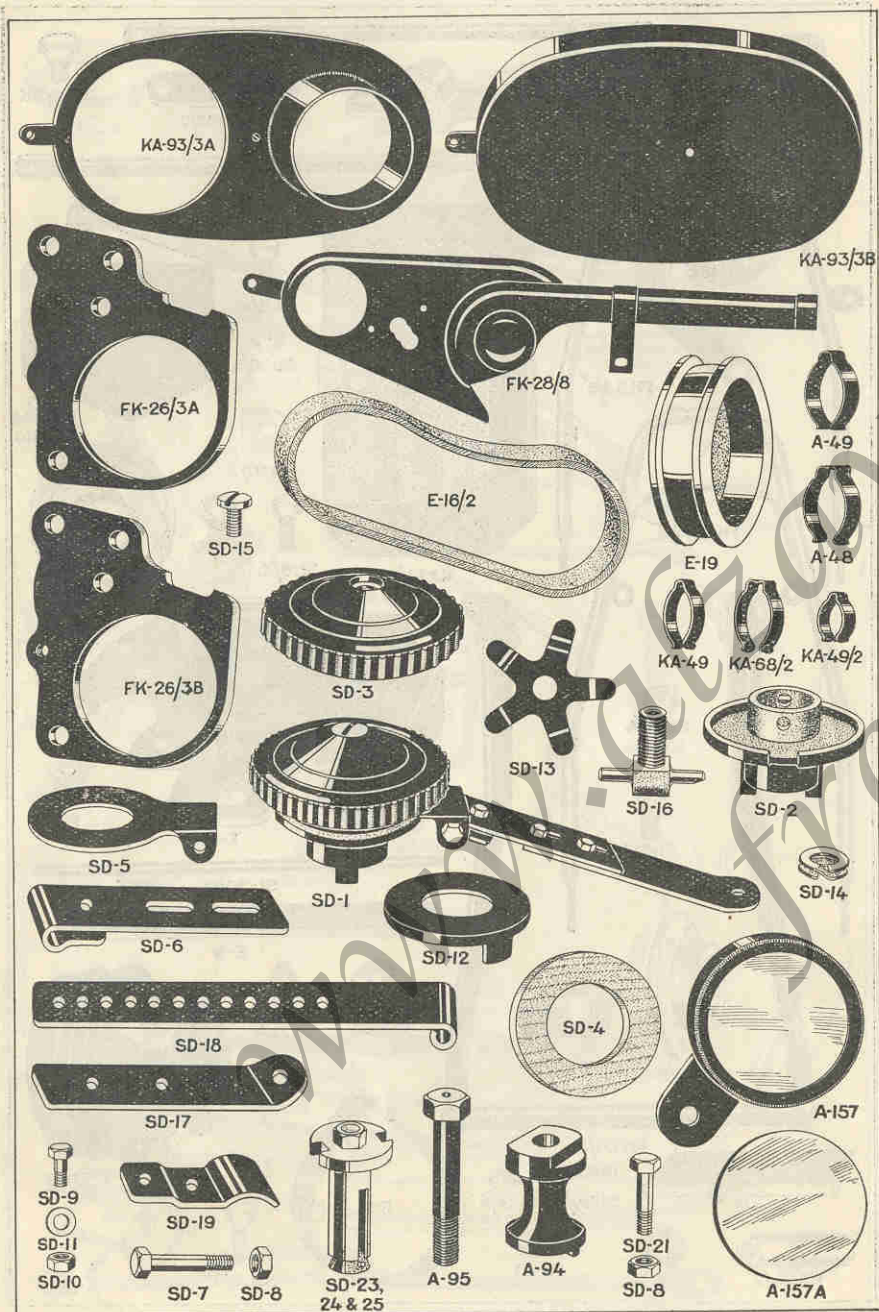


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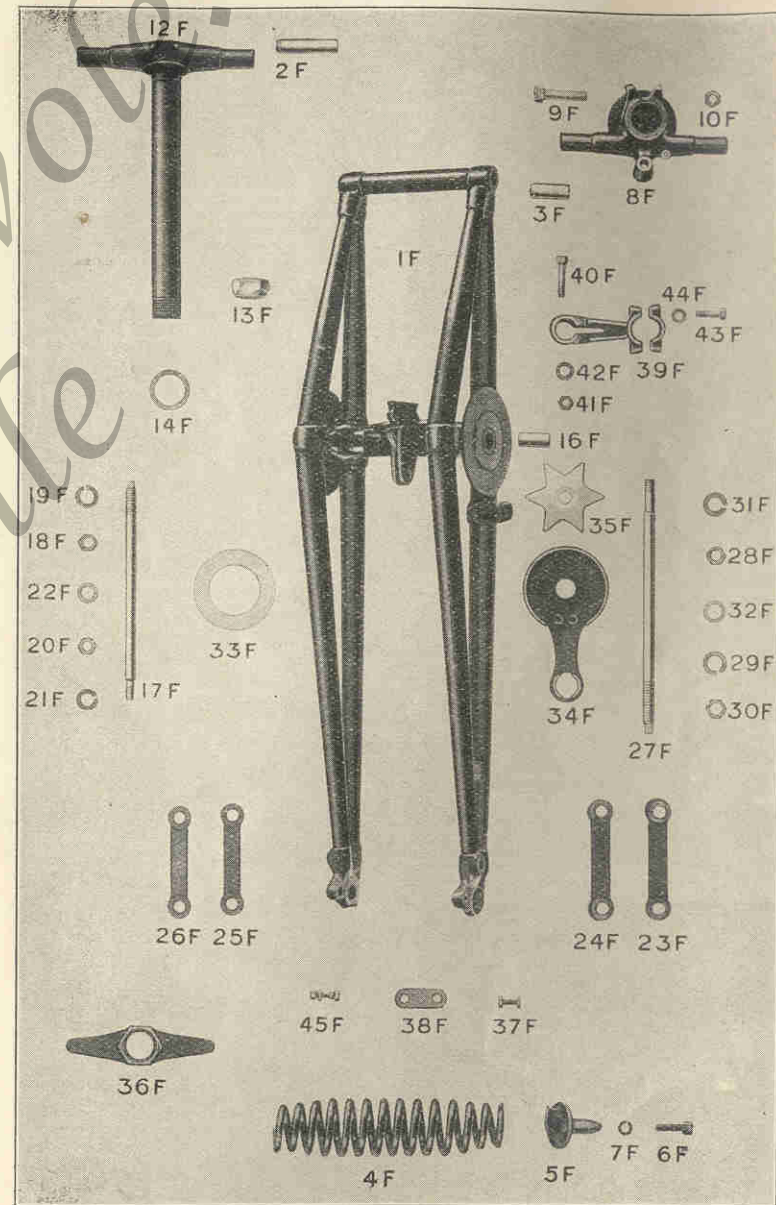


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